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(11) EP 0 816 362 A1

(12)

# **EUROPEAN PATENT APPLICATION**

published in accordance with Art. 158(3) EPC

(43) Date of publication: 07.01.1998 Bulletin 1998/02

(21) Application number: 96906932.7

(22) Date of filing: 22.03.1996

(51) Int. Cl.<sup>5</sup>: **C07D 417/04**, C07D 417/06, C07D 417/14, A61K 31/425, A61K 31/445, A61K 31/495

(86) International application number: PCT/JP96/00763

(87) International publication number:
 WO 96/29330 (26.09.1996 Gazette 1996/43)

(84) Designated Contracting States:

AT BE CH DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE

(30) Priority: 22.03.1995 JP 62326/95

22.03.1995 JP 62327/95

22.03.1995 JP 62328/95

22.03.1995 JP 62329/95

07.11.1995 JP 287741/95

07.11.1995 JP 287742/95

07.11.1995 JP 287743/95

07.11.1995 JP 287744/95

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## (54) THIAZOLE DERIVATIVES

(57) The present invention relates to a thiazole derivative represented by formula (I)

$$R^{1} \stackrel{Y^{1}}{\longleftrightarrow} Ar^{1}$$

$$R^{2}$$

$$R^{2}$$

wherein  $Ar^1$  represents a substituted or unsubstituted phenyl or thienyl group,  $Y^1$  and  $Y^2$  are different and each represents a nitrogen atom or a sulfur atom,  $R^1$  represents a hydrogen atom, a  $C_1$  to  $C_5$  alkyl group, a phenyl group, or an amino group unsubstituted or mono- or di-substituted with a  $C_1$  to  $C_5$  alkyl group, and  $R^2$  represents a substituted or unsubstituted nitrogen heterocycle group, or a pharmaceutically acceptable salt thereof. The compound of the present invention are a dopamine  $D_4$  receptor antagonist which has an antipsychotic effect without causing any extrapyramidal disorder.

## Description

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## Technical Field

The present invention relates to thiazole derivatives having an antipsychotic effect.

#### Background Art

The antipsychotic drug is used for treatment of schizophrenia as well as treatment of problematic behaviors in cerebrovascular disease and senile dementia (offensive behaviors, mental excitement, wandering, delirium etc.). However, a dopamine D<sub>2</sub> receptor antagonist which is a conventional antipsychotic drug causes strong extrapyramidal disorder as side effects, and this is a great problem.

On the other hand, the structure and properties of a recently found dopamine  $D_4$  receptor are similar to those of dopamine  $D_2$  receptor, and the major difference therebetween is their distribution in the brain. The dopamine  $D_4$  receptor is distributed at higher concentration in the frontal lobe of the cerebral cortex involved in the onset of schizophrenia while at less concentration in striatum involved in developing extrapyramidal disorder. Therefore, it is highly possible that a dopamine  $D_4$  receptor antagonist, unlike the dopamine  $D_2$  receptor antagonist, serves as a novel drug for treating schizophrenia without causing extrapyramidal disorder as side effects (Nature, 350, 610-614 (1991); Nature, 358, 109 (1992); Nature, 365, 393 (1993); and Nature, 365, 441-445 (1993)).

This kind of compound includes clozapine. It is reported that the affinity of clozapine is higher for the dopamine  $D_4$  receptor than for the dopamine  $D_2$  receptor (Nature, <u>350</u>, 610-614 (1991)). Further, it is reported in clinical experiments that clozapine, unlike the dopamine  $D_2$  receptor antagonist, is effective against drug-resistant schizophrenia and negative symptoms and it causes less extrapyramidal disorder (Arch. Gen. Psych., <u>45</u>, 789-796 (1988)). However, clozapine causes a blood disorder called agranulocytosis, and a case of death is also reported (Summary and Clinical Data, Sandoz, Canada Inc. (1990)), and this is a great problem.

Therefore, the usefulness of the dopamine  $D_4$  receptor antagonist without such side effects is high as a drug for treating schizophrenia etc. by which the extrapyramidal disorder is not or hardly caused.

#### Disclosure of the Invention

An object of the present invention is to provide a dopamine D<sub>4</sub> receptor antagonist which has an antipsychotic effect without causing extrapyramidal disorder.

As a result of their extensive study on thiazole derivatives, the present inventors found novel thiazole derivatives having a high affinity for dopamine  $D_4$  receptor to complete the present invention.

Hereinafter, the present invention is described.

The present invention comprises the following inventions:

# (A) A thiazole derivative represented by formula (I)

$$R^{1} \stackrel{Y^{1}}{\longleftrightarrow} R^{2} \qquad (1)$$

wherein  $Ar^1$  represents a substituted or unsubstituted phenyl group or a thienyl group,  $Y^1$  and  $Y^2$  are different and each represents a nitrogen atom or a sulfur atom,  $R^1$  represents a hydrogen atom, a  $C_1$  to  $C_5$  alkyl group, a phenyl group, or an amino group unsubstituted or mono- or di-substituted with a  $C_1$  to  $C_5$  alkyl group;  $R^2$  represents a group represented by formula (i):

$$(CH_2)$$
 $N-R^8$ 
 $(i)$ 

wherein a is an integer of 1 to 3, b is 2 or 3; R<sup>3</sup> represents:

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- (1) a hydrogen atom, a substituted or unsubstituted  $C_1$  to  $C_7$  alkyl group, a substituted or unsubstituted  $C_3$  to  $C_7$  alkenyl group, a  $C_3$  to  $C_7$  alkynyl group or a  $C_2$  to  $C_7$  alkoxycarbonyl group,
- (2) a group represented by the formula:

$$-(CH_2)_c - C - Ar^2$$
 $Z^1 Z^2$ 

- wherein c is an integer of 1 to 5,  $Ar^2$  represents a substituted or unsubstituted phenyl group or a thienyl group,  $Z^1$  and  $Z^2$  are the same or different and each represents a  $C_1$  to  $C_5$  alkoxy group or they are combined to form an oxo group or a  $C_2$  to  $C_3$  alkylenedioxy group,
- (3) a group represented by the formula:

wherein c has the same meaning as defined above,  $X^1$  and  $X^2$  are the same or different and each represents a hydrogen atom, a halogen atom, a  $C_1$  to  $C_5$  alkoxy group or a hydroxyl group;

(4) a group represented by the formula:

- wherein c,  $X^1$  and  $X^2$  have the same meaning as defined above,  $Y^3$  represents N or CH,  $Y^4$  represents an oxygen atom, sulfur atom or NH; or
- (5) a group represented by the formula:

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wherein c,  $X^1$  and  $X^2$  have the same meaning as defined above, and  $Y^5$  represents  $CH_2$ - $CH_2$ , CH=CH,  $CH_2$  or NH; a group represented by formula (ii):

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$$-(CH_2)_c - N$$
 $B^2 - B^3 - Ar^2$  (ii)

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wherein c and  $Ar^2$  have the same meaning as defined above, d is 1 or 2,  $B^1-B^2$  represents  $CH_2-CH$ , CH=C or  $CH_2-N$ ,  $B^3$  is a group represented by the formula:

$$- (CH2) e -C -$$

$$Z3 Z4$$

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wherein e is 0 or 1,  $Z^3$  and  $Z^4$  both represent a hydrogen atom or are the same or different and each represents a  $C_1$  to  $C_5$  alkoxy group or they are combined to form an oxo group, a methylene group or a  $C_2$  to  $C_3$  alkylenedioxy group, or

a group represented by formula (iii):

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$$-(CH_2)_c - N$$

$$R^4$$
(iii)

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wherein c and  $Ar^2$  have the same meaning as defined above,  $R^4$  represents a hydrogen atom, a  $C_1$  to  $C_5$  alkyl group or a substituted or unsubstituted phenyl group, or a pharmaceutically acceptable salt thereof.

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- (B) The compound of formula (I), wherein  $Y^1$  is a nitrogen atom, and  $Y^2$  is a sulfur atom.
- (C) A thiazole derivative represented by formula (I-i-1):

$$R^{1}$$
 $Y^{1}$ 
 $Ar^{1}$ 
 $(CH_{2})$ 
 $N-R^{5}$ 
 $(CH_{2})$ 

wherein  $Ar^1$ ,  $Y^1$ ,  $Y^2$ ,  $R^1$ , a and b have the same meaning as in (A) above;  $R^5$  is a hydrogen atom, a substituted or unsubstituted  $C_1$  to  $C_7$  alkyl group, a substituted or unsubstituted  $C_3$  to  $C_7$  alkenyl group, a  $C_3$  to  $C_7$  alkynyl group or a  $C_2$  to  $C_7$  alkoxycarbonyl group, or a pharmaceutically acceptable salt thereof.

(D) The compound of formula (I-i-1), wherein  $Ar^1$  is a phenyl group substituted with 1 or 2 groups selected from a halogen atom and a  $C_1$  to  $C_5$  alkoxy group, or a phenyl group,  $Y^1$  is a nitrogen atom,  $Y^2$  is a sulfur atom,  $R^1$  is a hydrogen atom, a  $C_1$  to  $C_5$  alkyl group, an amino group or a  $C_1$  to  $C_5$  monoalkylamino group,  $R^5$  is a  $C_1$  to  $C_6$  alkyl group substituted at the terminal with 1 or 2 groups selected from "a phenyl group substituted with 1 or 2 groups selected from a halogen atom and a  $C_1$  to  $C_5$  alkoxy group, and a phenyl group", a  $C_3$  to  $C_5$  alkenyl group substituted at the terminal with 1 or 2 groups selected from "a phenyl group substituted with 1 or 2 groups selected from a halogen atom and a  $C_1$  to  $C_5$  alkoxy group, and a phenyl group", and a  $C_2$  to  $C_7$  alkoxycarbonyl group.

(E) A thiazole derivative represented by formula (I-i-2):

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$$R^{1}$$
 $Y^{1}$ 
 $Ar^{1}$ 
 $(CH_{2})_{a}$ 
 $(I-i-2)$ 
 $(CH_{2})_{b}$ 
 $Z^{1}$ 
 $Z^{2}$ 

wherein  $Ar^1$ ,  $Ar^2$ ,  $Y^1$ ,  $Y^2$ ,  $R^1$ , a, b, c,  $Z^1$  and  $Z^2$  have the same meaning as in (A) above, or a pharmaceutically acceptable salt thereof.

(F) The compound of formula (I-i-2), wherein  $Ar^1$  and  $Ar^2$  are the same or different and each represents a phenyl group unsubstituted or substituted with 1 or 2 halogen atoms,  $Y^1$  is a nitrogen atom,  $Y^2$  is a sulfur atom,  $Y^1$  is a hydrogen atom, a  $Y^2$  is a sulfur atom, and  $Y^2$  are combined to form an oxo group.

(G) A thiazole derivative represented by formula (I-i-4):

$$R^{1} \xrightarrow{Y^{2}} Ar^{1}$$

$$(CH_{2}) \cdot N - (CH_{2}) \cdot C - C$$

$$(CH_{2}) \cdot b$$

$$(I - i - 4)$$

wherein  $Ar^1$ ,  $Y^1$ ,  $Y^2$ ,  $Y^3$ ,  $Y^4$ ,  $R^1$ , a, b, c,  $X^1$  and  $X^2$  have the same meaning as in (A) above, or pharmaceutically acceptable salts thereof.

(H) The compound of formula (I-i-4), wherein Ar<sup>1</sup> is a phenyl group unsubstituted or substituted with 1 or 2 halogen

atoms,  $Y^1$  is a nitrogen atom,  $Y^2$  is a sulfur atom, and  $R^1$  is a hydrogen atom, a  $C_1$  to  $C_5$  alkyl group, an amino group or a  $C_1$  to  $C_5$  monoalkylamino group.

(I) A thiazole derivative represented by formula (I-ii):

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$$R^{1}$$
 $Y^{2}$ 
 $(CH_{2})_{c}$ 
 $(CH_{2})_{d}$ 
 $(I-ii)$ 
 $B^{2}$ 
 $Ar^{2}$ 

wherein  $Ar^1$ ,  $Ar^2$ ,  $Y^1$ ,  $Y^2$ ,  $R^1$ , c, d,  $B^1$ ,  $B^2$  and  $B^3$  have the same meaning as in (A) above, or a pharmaceutically acceptable salt thereof.

(J) The compound of formula (I-ii), wherein  $Ar^1$  and  $Ar^2$  are the same or different and each represents a phenyl group substituted with 1 or 2 groups selected from a halogen atom, a  $C_1$  to  $C_5$  alkyl group, a  $C_1$  to  $C_5$  alkoxy group, a hydroxyl group and a trifluoromethyl group, or a phenyl group,  $Y^1$  is a nitrogen atom,  $Y^2$  is a sulfur atom, and  $Y^2$  is a hydrogen atom, a  $Y^2$  is a hydrogen atom, a  $Y^2$  is a phenyl group, an amino group or a  $Y^2$  is a phenyl group.

(K) The compound of formula (I-ii), wherein  $Ar^1$  and  $Ar^2$  are the same or different and each represents a phenyl group substituted with 1 or 2 groups selected from a halogen atom and a  $C_1$  to  $C_5$  alkoxy group, or a phenyl group,  $Y^1$  is a nitrogen atom,  $Y^2$  is a sulfur atom, c is 2 or 3,  $B^1$ - $B^2$  is  $CH_2$ -CH,  $B^3$  is CO, and  $C_5$  and  $C_5$  is a hydrogen atom, a methyl group, an amino group or a methylamino group.

(L) A thiazole derivative represented by formula (I-iii):

$$R^{1}$$
 $Y^{1}$ 
 $Ar^{1}$ 
 $Y^{2}$ 
 $(CH_{2}) = -N$ 
 $R^{4}$ 
 $(I-iii)$ 

wherein Ar<sup>1</sup>, Ar<sup>2</sup>, Y<sup>1</sup>, Y<sup>2</sup>, R<sup>1</sup>, R<sup>4</sup> and c have the same meaning as in (A) above, or a pharmaceutically acceptable salt thereof.

(M) The compound of formula (I-iii), wherein  $Ar^1$  and  $Ar^2$  are the same or different and each represents a phenyl group substituted with 1 or 2 groups selected from a halogen atom, a  $C_1$  to  $C_5$  alkyl group, a  $C_1$  to  $C_5$  alkoxy group, a hydroxyl group and a trifluoromethyl group, or a phenyl group,  $Y^1$  is a nitrogen atom,  $Y^2$  is a sulfur atom, and  $Y^2$  is a hydrogen atom, a  $Y^2$  is a hydrogen atom, a  $Y^2$  is a hydrogen atom, and  $Y^2$  is a hydrogen atom, a  $Y^2$  is a hydrogen atom.

(N) The compound of formula (I-iii), wherein  $Ar^1$  and  $Ar^2$  are the same or different and each represents a phenyl group substituted with 1 or 2 groups selected from a halogen atom and a  $C_1$  to  $C_5$  alkoxy group, or a phenyl group,  $Y^1$  is a nitrogen atom,  $Y^2$  is a sulfur atom, c is 2 or 3,  $Y^2$  is a hydrogen atom, a methyl group, an amino group or a methylamino group, and  $Y^2$  is a hydrogen atom, a  $Y^2$  i

In the present invention, the substituted phenyl group represented by  $Ar^1$ ,  $Ar^2$  or  $R^4$  includes e.g. a phenyl group substituted with 1 or 2 groups selected from a halogen atom, a  $C_1$  to  $C_5$  alkyl group, a  $C_1$  to  $C_5$  alkoxy group, a hydroxyl group, and a trifluoromethyl group.

The substituted  $C_1$  to  $C_7$  alkyl group or  $C_3$  to  $C_7$  alkenyl group represented by  $R^3$  includes e.g. a  $C_1$  to  $C_7$  alkyl group or a  $C_3$  to  $C_7$  alkenyl group substituted preferably at the terminal with 1 or 2 groups selected from a phenyl group, a naphthyl group and an indolyl group which are unsubstituted or substituted with 1 or 2 groups selected from a hydroxyl group, a  $C_1$  to  $C_5$  alkoxy group and a halogen atom.

The halogen atom in the present invention includes a fluorine atom, chlorine atom, bromine atom or iodine atom, preferably fluorine atom.

The  $C_1$  to  $C_5$  alkyl group and  $C_1$  to  $C_7$  alkyl group is a straight-chain, branched chain or cyclic alkyl group, or an alkyl group substituted with a cyclic alkyl group, and examples include methyl group, ethyl group, propyl group, isopropyl group, butyl group, isobutyl group, cyclopropylmethyl group, pentyl group, isopentyl group, hexyl group, cyclopentylmethyl group, heptyl group, cyclohexylmethyl group etc. The  $C_3$  to  $C_7$  alkenyl group is a straight-chain or branched chain alkenyl group, and examples include 2-propen-1-yl group, and examples include 2-propyn-1-yl group etc.

The  $C_1$  to  $C_5$  alkoxy group is a straight-chain or branched chain alkoxy group, and examples include methoxy group, ethoxy group, propoxy group, isopropoxy group, butoxy group, isobutoxy group, t-butoxy group, pentoxy group, 3-methylbutoxy group etc.

The  $C_2$  to  $C_7$  alkoxycarbonyl group is a straight-chain or branched chain alkoxycarbonyl group, and examples include methoxycarbonyl group, ethoxycarbonyl group, propoxycarbonyl group, isopropoxycarbonyl group, butoxycarbonyl group, isobutoxycarbonyl group, t-butoxycarbonyl group, pentoxycarbonyl group, 3-methylbutoxycarbonyl group etc.

The amino group which is mono- or di-substituted with  $C_1$  to  $C_5$  alkyl groups includes e.g. methylamino group, dimethylamino group, ethylamino group, diethylamino group etc.

The phenyl group substituted with 1 or 2 groups selected from a halogen atom, a  $C_1$  to  $C_5$  alkyl group, a  $C_1$  to  $C_5$  alkoxy group, hydroxyl group and trifluoromethyl group includes e.g. 2-fluorophenyl group, 3-fluorophenyl group, 4-chlorophenyl group, 4-bromophenyl group, 2,4-difluorophenyl group, 3,4-dichlorophenyl group, 3-bromo-4-methoxyphenyl group, 4-methylphenyl group, 3,4-dimethylphenyl group, 4-isopropylphenyl group, 4-methoxyphenyl group, 3,4-dimethoxyphenyl group, 4-isopropoxyphenyl group, 4-hydroxyphenyl group, 2-trifluoromethylphenyl group, 3-trifluoromethylphenyl group, 4-trifluoromethylphenyl group etc.

The  $C_1$  to  $C_7$  alkyl group substituted at the terminal with 1 or 2 groups selected from a phenyl group, a naphthyl group and an indolyl group unsubstituted or substituted with 1 or 2 groups selected from a hydroxyl group,  $C_1$  to  $C_5$  alkoxy group and halogen atom includes e.g. benzyl group, 4-fluorobenzyl group, 2-phenylethyl group, 2-(4-fluorophenyl)ethyl group, 2-(3,4-dimethoxyphenyl)ethyl group, 2-(indol-3-yl)ethyl group, 3-phenylpropyl group, 3-(4-fluorophenyl)propyl group, 4-phenylbutyl group, 4-(4-chlorophenyl) butyl group, 4-(4-fluorophenyl)butyl group, 5-(3-bromophenyl)pentyl group etc.

The  $C_3$  to  $C_7$  alkenyl group whose terminal is substituted with 1 or 2 groups selected from a phenyl group, naphthyl group and indolyl group unsubstituted or substituted with 1 or 2 groups selected from a hydroxyl group, a  $C_1$  to  $C_5$  alkoxy group and halogen atom includes e.g. (2E)-3-phenyl-2-propen-1-yl group, (3E)-4-(4-fluorophenyl)-3-buten-1-yl group, 4,4-bis(4-fluorophenyl)-3-buten-1-yl group etc.

The pharmaceutically acceptable salt in the present invention includes e.g. salts with mineral acids such as sulfuric acid, hydrochloric acid, phosphoric acid etc. and salts with organic acids such as acetic acid, oxalic acid, lactic acid, tartaric acid, fumaric acid, maleic acid, trifluoroacetic acid, methanesulfonic acid, pamoic acid, decanoic acid, enanthic acid etc.

The compounds of formula (I) also include optically active derivatives if any due to the presence of an asymmetric carbon.

The compounds of formula (I) can be produced in the following manners.

In the following reaction formulae,  $Ar^1$ ,  $Ar^2$ ,  $B^1$ ,  $B^2$ ,  $R^1$ ,  $R^2$ ,  $R^3$ ,  $R^4$ ,  $X^1$ ,  $X^2$ ,  $Y^1$ ,  $Y^2$ ,  $Y^3$ ,  $Y^4$ ,  $Y^5$ ,  $Z^1$ ,  $Z^2$ ,  $Z^3$ ,  $Z^4$ , a, b, c, d and e have the same meaning as defined in formula (I) above.

M represents a hydrogen atom or an alkali metal atom such as lithium, sodium or potassium;

R<sup>4</sup> represents a C<sub>1</sub> to C<sub>6</sub> alkyl group or a benzyl group;

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R<sup>7</sup> represents R<sup>3</sup> excluding a hydrogen atom and a C<sub>2</sub> to C<sub>7</sub> alkoxycarbonyl group;

 $R^8$  and  $R^9$  are the same or different and each represents a  $C_1$  to  $C_5$  alkyl group or they are combined to form  $(CH_2)_2$  or  $(CH_2)_3$ :

 $R^{10}$  represents a  $C_1$  to  $C_5$  alkyl group, a  $C_2$  to  $C_6$  alkoxycarbonyl group, a benzyloxycarbonyl group, a  $C_2$  to  $C_7$  acyl group,  $C_1$  to  $C_7$  alkanesulfonyl group or a toluenesulfonyl group;

X<sup>3</sup> represents a chlorine atom, a bromine atom, an iodine atom, a C<sub>1</sub> to C<sub>7</sub> alkanesulfonyloxy group or a toluenesulfonyloxy group;

X<sup>4</sup> represents a bromine atom or an iodine atom;

X<sup>5</sup> represents a chlorine atom, a bromine atom or an iodine atom;

 $X^6$  and  $X^7$  are the same or different and each represents a  $C_1$  to  $C_5$  alkoxy group or are different and each represents a hydrogen atom or a  $C_1$  to  $C_5$  alkoxy group;

X<sup>8</sup> represents a hydroxyl group when X<sup>1</sup> represents an alkoxy group, and X<sup>8</sup> represents X<sup>1</sup> when X<sup>1</sup> represents a group other than alkoxy group;

 $X^9$  represents a hydroxyl group when  $X^2$  represents an alkoxy group, and  $X^9$  represents  $X^2$  when  $X^2$  represents a group other than alkoxy group;

X<sup>10</sup> and X<sup>11</sup> are the same and each represents a hydroxyl group or are different and each represents a hydroxyl group and a hydrogen atom;

Y<sup>6</sup> and Y<sup>7</sup> are different and each represents a carbonyl group or a methylene group;

Z<sup>5</sup> and Z<sup>6</sup> both represent a hydrogen atom or are combined to form an oxo group or a methylene group;

f is 0 or an integer of 1 to 6.

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## (Reaction Scheme 1)

Ketone derivative (1) (Chem. Pharm. Bull., <u>25</u>, 1911 (1977), J. Med. Chem., <u>35</u>, 4334 (1992)) is halogenated with a halogenating agent in an inert solvent and then reacted in an inert solvent with a thiourea derivative or thioamide derivative represented by formula (2), or reacted with an urea derivative or amide derivative represented by formula (3) along with a sulfurizing agent, whereby the compound of the present invention represented by formula (I) can be obtained.

The inert solvent mentioned here includes an organic carboxylic acid such as acetic acid, organic halogen compounds such as chloroform, carbon tetrachloride etc., alcohols such as ethanol, isopropanol etc., ethers such as diethyl ether, tetrahydrofuran, dioxane etc., hydrocarbons such as benzene, toluene etc., and water as well as mixed solvents thereof.

The halogenating agent includes chlorine, bromine, iodine, N-chlorosuccinimide, N-bromosuccinimide, etc.

The sulfurizing agent includes e.g. phosphorous pentasulfide, Lawesson's reagent etc.

## (Reaction Scheme 2)

$$R^{1}-C-NH_{2} \text{ or } R^{1}-C-NH_{2}$$

$$(CH_{2})_{a} N-C-OR^{6} \xrightarrow{\text{halogenating agent}} +\text{sulfurizing agent}$$

$$(A) \qquad (A) \qquad$$

$$R^{1}$$
 $(CH_{2})_{a}$ 
 $(CH_{2})_{b}$ 
 $(CH_{2})_{b}$ 

N-alkoxycarbonyl derivative (4) is halogenated in the same manner as described above and then reacted with a thiourea derivative or thioamide derivative represented by formula (2), or reacted with an urea derivative or amide derivative represented by formula (3) along with a sulfurizing agent, whereby compound (5) of the present invention is obtained.

Further, compound (5) is hydrolyzed with an acid or a base in an inert solvent whereby compound (6) of the present invention is obtained.

The acid mentioned here includes e.g. inorganic acids such as hydrochloric acid, hydrobromic acid, sulfuric acid etc., and organic acids such as trifluoroacetic acid etc., and the base includes e.g. inorganic bases such as sodium hydroxide, potassium hydroxide, barium hydroxide etc.

The inert solvent includes e.g. organic carboxylic acids such as acetic acid, organic halogen compounds such as chloroform, dichloromethane etc., alcohols such as ethanol, isopropanol etc., ethers such as tetrahydrofuran, dioxane etc., hydrocarbons such as toluene etc., ketone compounds such as acetone, methyl ethyl ketone etc., and water as well as mixed solvents thereof.

# (Reaction Scheme 3)

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NH derivative (6) obtained by the above reaction can also be reacted with compound (7) in the presence of a base in an inert solvent to obtain compound (8) of the present invention.

The base mentioned here includes e.g. organic amines such as triethylamine, diisopropylethylamine, pyridine etc., alcoholates such as sodium ethoxide etc., alkali metal amides such as sodium amide etc., inorganic bases such as sodium hydrogen carbonate, sodium carbonate, potassium carbonate, sodium hydroxide, sodium hydride etc. and organic salts such as sodium acetate etc.

The inert solvent includes e.g. organic carboxylic acids such as acetic acid, organic halogen compounds such as chloroform, carbon tetrachloride etc., alcohols such as ethanol, isopropanol etc., ethers such as tetrahydrofuran, diox-

ane etc., hydrocarbons such as benzene, toluene etc., ketone compounds such as acetone, methyl ethyl ketone etc., N,N-dimethylformamide, acetonitrile and water as well as mixed solvents thereof.

# (Reaction Scheme 4)

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$$R^{1}$$
  $O$   $(CH_{2})_{a}$   $(CH_{2})_{b}$   $N-(CH_{2})_{c}-C-Ar^{2}$  acid  $(CH_{2})_{b}$   $(CH_{2})_{b}$   $(CH_{2})_{c}$   $(CH_{2$ 

$$R^{1}$$
 $V^{1}$ 
 $V^{2}$ 
 $V^{2}$ 
 $V^{2}$ 
 $V^{2}$ 
 $V^{2}$ 
 $V^{1}$ 
 $V^{2}$ 
 $V^{2$ 

The halide containing a ketal represented by formula (9) and NH derivative (6) are reacted in the same manner as described above whereby compound (10) of the present invention can be obtained.

Then, compound (10) can be reacted with an acid in an inert solvent to obtain compound (11) of the present invention.

The acid mentioned here includes e.g. inorganic acids such as hydrochloric acid, sulfuric acid etc., and organic acids such as p-toluenesulfonic acid, trifluoroacetic acid etc.

The inert solvent includes e.g. organic acids such as acetic acid etc., organic halogen compounds such as chloroform etc., alcohols such as methanol, ethanol, isopropanol etc., ethers such as diethyl ether, tetrahydrofuran, dioxane etc., hydrocarbons such as toluene etc., ketone compounds such as acetone, methyl ethyl ketone etc., N,N-dimethylformamide, acetonitrile, and water as well as mixed solvents thereof.

## (Reaction Scheme 5)

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$$R^{1}$$
  $V^{2}$   $(CH_{2})_{c}$   $-X^{5}$  (13)

$$(CH_2)_a$$
 $B^2 - B^3 - Ar^2$  or  $HN$ 
 $R^4$ 
(14)

$$R^{1} \xrightarrow{X^{2}} (CH_{2}) = -N \xrightarrow{(CH_{2})} B^{2} - B^{2} - Ar^{2}$$
(16)

or

$$R^1 \longrightarrow \begin{pmatrix} Y^1 & Ar^1 \\ O & \\ Y^2 & (CH_2)_c - N & R^4 \end{pmatrix}$$

$$(17)$$

Ketone derivative (12) is halogenated with a halogenating agent in the same manner as in reaction scheme 1 and then reacted with a thiourea derivative or thioamide derivative represented by formula (2), or with an urea derivative or amide derivative represented by formula (3) along with a sulfurizing agent to give halide derivative (13) which is then reacted with amine derivative (14) or (15) in the presence of a base in an inert solvent whereby compound (16) or (17)

of the present invention can be obtained.

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The base mentioned here includes organic amines such as triethylamine, diisopropylethylamine, pyridine etc., alcoholates such as sodium ethoxide etc., alkali metal amides such as sodium amide etc., inorganic bases such as sodium hydrogen carbonate, sodium carbonate, potassium carbonate, sodium hydroxide, sodium hydride, and organic salts such as sodium acetate etc.

The inert solvent includes e.g. organic carboxylic acids such as acetic acid, organic halogen compounds such as chloroform, carbon tetrachloride etc. alcohols such as methanol, ethanol, isopropanol etc., ethers such as tetrahydrofuran, dioxane etc., hydrocarbons such as benzene, toluene etc., ketone compounds such as acetone, methyl ethyl ketone etc., N,N-dimethylformamide, acetonitrile, and water as well as mixed solvents thereof.

## (Reaction Scheme 6)

$$R^{1}$$
 $(CH_{2})d$ 
 $HN$ 
 $B^{2}-(CH_{2})e^{-C-Ar^{2}}$ 
 $R^{8}O$ 
 $(CH_{2})c^{-C}$ 
 $(CH_{2})c^{-C}$ 
 $(CH_{2})e^{-C-Ar^{2}}$ 
 $(CH_{2})c^{-C}$ 
 $(CH_{2})e^{-C-Ar^{2}}$ 
 $(CH_{2})c^{-C}$ 
 $(CH_{2})e^{-C-Ar^{2}}$ 
 $(CH_{2})c^{-C}$ 
 $(CH_{2})e^{-C-Ar^{2}}$ 
 $(CH_{2})e^{-C-Ar^{2}}$ 
 $(CH_{2})c^{-C}$ 
 $(CH_{2})e^{-C-Ar^{2}}$ 
 $(CH_{2$ 

$$R^{1}$$
  $(CH_{2})_{c}$   $(CH_{2})_{d}$   $(CH_{2})_{e}$   $(CH_{2})_{e$ 

In addition, the amine derivative containing a ketal represented by formula (18) and halide derivative (13) are reacted in the same manner as described above whereby compound (19) of the present invention can be obtained.

Then, compound (19) can be reacted with an acid in an inert solvent to obtain compound (20) of the present invention.

The acid mentioned here includes e.g. inorganic acids such as hydrochloric acid, sulfuric acid etc. and organic acids such as p-toluenesulfonic acid, trifluoroacetic acid etc.

The inert solvent includes e.g. organic acids such as acetic acid, organic halogen compounds such as chloroform etc., alcohols such as methanol, ethanol, isopropanol etc., ethers such as diethyl ether, tetrahydrofuran, dioxane etc., hydrocarbons such as toluene etc., ketone compounds such as acetone, methyl ethyl ketone etc., N,N-dimethylformamide, acetonitrile, and water as well as mixed solvents thereof.

# (Reaction Scheme 7)

A compound represented by formula (21) which is equivalent to the compound of formula (13) wherein X<sup>5</sup> is a chlorine atom is reacted with an inorganic halide represented by formula (22) in an inert solvent whereby the compound of formula (23) wherein the chlorine atom has been replaced by another halogen atom can be obtained.

The inert solvent mentioned here includes e.g. organic acids such as acetic acid, organic halogen compounds such as chloroform etc., alcohols such as ethanol, isopropanol etc., ethers such as diethyl ether, tetrahydrofuran, dioxane etc., hydrocarbons such as toluene etc., ketones such as acetone, methyl ethyl ketone etc., N,N-dimethylformamide, acetonitrile, and water as well as mixed solvents thereof.

## (Reaction Scheme 8)

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4-Benzylidenepiperidine derivative of formula (15) is obtained by condensing piperidone derivative (24) with dialkyl arylmethylphosphonate (25) or triphenyl(arylmethyl)phosphonium salt (26) in the presence of a base in an inert solvent to convert it into compound (27) and then removing the protecting group of compound (27) with a deprotecting agent.

The base mentioned here includes sodium hydride, potassium hydride, sodium methoxide, potassium t-butoxide, n-butyl lithium, lithium diisopropylamide, lithium bis(trimethylsilyl)amide, sodium amide etc., and if necessary a catalyst such as 15-crown-5 ether, 18-crown-6 ether etc. is used in combination.

The inert solvent includes e.g. ethers such as diethyl ether, tetrahydrofuran, dioxane etc., hydrocarbons such as benzene, toluene etc., alcohols such as ethanol etc.

The reaction solvent used for deprotection includes ethers such as diethyl ether, tetrahydrofuran, dioxane etc., hydrocarbons such as benzene, toluene etc., alcohols such as ethanol etc., organic carboxylates such as ethyl acetate,

ketones such as acetone etc., alkyl halides such as dichloromethane, chloroform etc., organic carboxylic acids such as acetic acid etc., N,N-dimethylformamide and water as well as mixed solvent thereof.

The deprotecting agent except for the case where  $R^{10}$  is not a  $C_1$  to  $C_5$  alkyl group includes e.g. inorganic acids such as hydrochloric acid, hydrobromic acid, sulfuric acid etc., organic acids such as trifluoroacetic acid, formic acid, methanesulfonic acid etc., and acids such as a solution of hydrogen chloride in dioxane or in ethyl acetate, a solution of hydrogen bromide in acetic acid and bases e.g. inorganic bases such as sodium hydroxide, potassium hydroxide, barium hydroxide etc. In case  $R^{10}$  is a  $C_1$  to  $C_5$  alkyl group, compound (27) is reacted with a  $C_2$  to  $C_6$  alkoxycarbonyl halide in the presence or absence of bases such as triethylamine, di-isopropylamine, potassium carbonate etc. and then the resulting reaction product is deprotected with said deprotecting agent.

(Reaction Scheme 9)

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$$R^{10} - N$$

(28)

 $R^{10} - N$ 
 $R^{10} -$ 

Ketone derivative (28) is reacted with Grignard reagent (29) to convert into tertiary alcohol (30) which is then deprotected and dehydrated simultaneously or in different steps whereby intermediate (31) for synthesis of the compounds of the present invention can be obtained.

The deprotecting agent in case  $R^{10}$  is not a  $C_1$  to  $C_5$  alkyl group includes e.g. inorganic acids such as hydrochloric acid, hydrobromic acid, sulfuric acid etc., organic acids such as trifluoroacetic acid, formic acid, methanesulfonic acid etc., and acids such as a solution of hydrogen chloride in dioxane or in ethyl acetate, a solution of hydrogen bromide in acetic acid, and bases e.g. inorganic bases such as sodium hydroxide, potassium hydroxide, barium hydroxide etc. In case  $R^{10}$  is a  $C_1$  to  $C_5$  alkyl group, compound (30) is reacted with a  $C_2$  to  $C_6$  alkoxycarbonyl halide in the presence or absence of bases such as triethylamine, diisopropylamine, potassium carbonate etc. and then deprotected with said deprotecting agent.

The dehydrating agent includes e.g. inorganic acids hydrochloric acid, hydrobromic acid, sulfuric acid etc., organic acids such as trifluoroacetic acid, formic acid, methanesulfonic acid etc., and acids such as a solution of hydrogen chloride in dioxane or in ethyl acetate and a solution of hydrogen bromide in acetic acid. The alcohol of formula (30) may be subjected to acylation such as acetylation or sulfonation such as mesylation and then dehydrated in organic amines such as triethylamine, di-isopropylethylamine, pyridine etc., alcoholates such as sodium ethoxide etc., alkali metal amides such as sodium amide etc., inorganic bases such as sodium hydrogen carbonate, sodium carbonate, potassium carbonate, sodium hydroxide, sodium hydride etc., and bases of organic salts such as sodium acetate etc.

The solvent for the Grignard reagent includes ethers such as diethyl ether, tetrahydrofuran, dioxane etc., and hydrocarbons such as benzene, toluene etc.

The reaction solvent used for deprotection includes ethers such as diethyl ether, tetrahydrofuran, dioxane etc., hydrocarbons such as benzene, toluene etc., alcohols such as ethanol etc., organic carboxylates such as ethyl acetate etc., ketones such as acetone etc., alkyl halides such as dichloromethane, chloroform etc., organic carboxylic acids such as acetic acid etc., N,N-dimethylformamide and water as well as mixed solvents thereof.

(Reaction Scheme 10)

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$$R^{1} \longrightarrow \bigvee_{1}^{1} X^{1}$$

$$(CH_{2})_{a}$$

$$(CH_{2})_{b}$$

$$(CH_{2})_{b}$$

(33)

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$$R^{1}$$
 $(CH_{2})_{a}$ 
 $(CH_{2})_{b}$ 
 $(CH_{2})_{b}$ 
 $(CH_{2})_{b}$ 
 $(CH_{2})_{b}$ 

 $R^{i \cdot i} = H$ ,  $C_i$  to  $C_7$  alkyl group,

C, to C, alkenyl group,

C<sub>1</sub> to C<sub>2</sub> alkynyl group

$$(CH2)c-C$$

$$Z'$$

$$Z'$$

$$X2$$

$$X2$$

$$X2$$

$$(CH_2)_C$$
 $Y_j^3$ 
 $Y_j^4$ 
 $X_j^7$ 
 $X_j^7$ 

$$CH_2)_c - N \xrightarrow{\frac{1}{y_2}} X^7$$

R12 =

$$\begin{array}{c}
 (CH_2)_d \\
 N \\
 B^2 - (CH_2)_e - C \\
 Z^3 \\
 Z^4
\end{array}$$

$$\begin{array}{c}
 X^7 \\
 X^2
\end{array}$$

De-O-alkylating agent

Phenol derivative (34) or (35) as the compound of the present invention is obtained by allowing to react the corresponding alkoxy derivative (32) or (33) with the de-O-alkylating agent such as hydrobromic acid or boron tribromide in an inert solvent.

The inert solvent mentioned here includes hydrocarbons such as benzene, toluene etc., alkyl halides such as

dichloromethane, chloroform etc., alcohols such as ethanol etc., organic carboxylic acids such as acetic acid etc., and water as well as mixed solvents thereof.

The compounds of the present invention demonstrate an excellent affinity for dopamine  $D_4$  receptor while having a low affinity for dopamine  $D_2$  receptor, thus showing excellent separability.

Therefore, the compounds of the present invention are useful for preventing and treating diseases such as problematic behaviors etc. accompanying schizophrenia, cerebrovascular disease and senile dementia, and useful as agents not causing extrapyramidal disorder as side effects.

For the above-described object, the compounds of the present invention can be formed into tablets, pills, capsules, granules, powder, liquid preparation, emulsion, suspension, injection etc. in usual pharmaceutical techniques by adding conventional fillers, binders, disintegrator, pH adjustor, solubilizer etc.

The compounds of the present invention can be administered orally or parenterally to an adult patient at a dose of 0.1 to 500 mg/day at once or in divided portions. This dose can be arbitrarily altered depending on a type of disease, and the age, weight and disease severeness of the patient.

5 Best Mode for Carrying Out the Invention

Hereinafter, the present invention is described in more detail by reference to the Examples and Test Examples.

Example 1

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Synthesis of 2-amino-5-(1-benzylpyrrolidin-3-yl)-4-(4-fluorophenyl)thiazole

2.01 g of 1-benzyl-3-[2-(4-fluorophenyl)-2-oxoethyl]pyrrolidine maleate was distributed between 2 N aqueous sodium hydroxide and diethyl ether, and the diethyl ether layer was washed with saturated aqueous sodium chloride and then dried over anhydrous sodium sulfate. The desiccant was removed by filtration, and 1.5 ml of 4 N hydrogen chloride in ethyl acetate was added and the solvent was distilled away under reduced pressure.

The residue was dissolved in 10 ml acetic acid and 5 ml of acetic acid solution containing 781 mg of bromine was added dropwise for 30 minutes. This reaction mixture was stirred for 2 hours at room temperature and the acetic acid was removed under reduced pressure. To this residue were added 10 ml of ethanol and 405 mg of thiourea, and the mixture was refluxed under heating for 18 hours. The reaction mixture was concentrated under reduced pressure and distributed between 0.5 N aqueous sodium hydroxide and dichloromethane. The aqueous layer was further extracted twice with dichloromethane, and the extracts were combined and dried over anhydrous sodium sulfate. The desiccant was removed by filtration and then the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Chromatorex NHDM1020 (Fuji-Davison Chemical Ltd.), eluent: hexane/ethyl acetate = 10: 1 - 2: 1) and recrystallized from dichloromethane to give 1.33 g of 2-amino-5-(1-benzylpyrrolidin-3-yl)-4-(4-fluorophenyl) thiazole.

m.p. 125.5 - 126.5°C

The structures and physical data of this compound and compounds obtained in the same manner are shown in Table B.

Example 2

45 Synthesis of 2-amino-4-(4-fluorophenyl)-5-(pyrrolidin-3-yl)thiazole

6.90 g of 3-[2-(4-fluorophenyl)-2-oxoethyl]pyrrolidine hydrochloride was dissolved in 35 ml of acetic acid, and 5 ml of acetic acid solution containing 4.30 g of bromine was added dropwise for 30 minutes. This reaction mixture was stirred for 3 hours at room temperature and the acetic acid was removed under reduced pressure. To this residue were added 35 ml of ethanol and 2.24 g of thiourea, and the mixture was refluxed under heating for 15 hours. The reaction mixture was concentrated under reduced pressure and distributed between 2 N aqueous sodium hydroxide and tetrahydrofuran. The aqueous layer was further extracted twice with tetrahydrofuran, and the extracts were combined and dried over anhydrous sodium sulfate. The desiccant was removed by filtration and then the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Chromatorex NHDM1020 (Fuji-Davison Chemical Ltd.), eluent: chloroform/ethanol = 50 : 1 - 20 : 1) and recrystallized from dichloromethane to give 4.80 g of 2-amino-4-(4-fluorophenyl)-5-(pyrrolidin-3-yl)thiazole.

m.p. 176.5 - 178.0 °C

The structures and physical data of this compound and compounds obtained in the same manner are shown in Table A.

## Example 3

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Synthesis of (+)-2-amino-4-(4-fluorophenyl)-5-(pyrrolidin-3-yl)thiazole dihydrobromide

(1) 156.3 g of 3-[2-(4-fluorophenyl)-2-oxoethyl]pyrrolidine hydrochloride was distributed under cooling on ice between 0.5 N aqueous sodium hydroxide and chloroform. The aqueous layer was further extracted twice with chloroform, and the extracts thus obtained were combined, washed with water and then with saturated aqueous sodium chloride, and dried over anhydrous potassium carbonate. The desiccant was removed by filtration and then the filtrate was concentrated under reduced pressure. The resulting residue was dissolved in ethanol and added to an ethanol solution of 277.5 g of (+)-di-p-toluoyltartaric acid under stirring. The precipitated crystal was collected by filtration and recrystallized 3 times from ethanol to give 75.5 g of a crystal. This crystal was distributed between dichloromethane and 0.5 N aqueous sodium hydroxide, and the organic layer was further washed with 0.5 N aqueous sodium hydroxide and then with saturated aqueous sodium chloride. The organic layer was dried over anhydrous sodium sulfate and the desiccant was removed by filtration. 18.6 g of diisopropylethylamine was added to the filtrate and 14.6 g of ethyl chlorocarbonate was added dropwise for 30 minutes under cooling on ice. This reaction mixture was washed twice with 1 N hydrochloric acid and then washed with saturated aqueous sodium chloride, and the organic layer was dried over anhydrous magnesium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Wako Gel C200, eluent: hexane/ethyl acetate = 3:1) to give 31.3 g of (+)-1-ethoxycarbonyl-3-[2-(4-fluorophenyl)-2-oxoethyl]pyrrolidine.

```
NMR (CDCl<sub>3</sub>) \delta (ppm); 1.25 (3H, t, J = 7.1 Hz), 1.50 - 1.69 (1H, m), 2.11 - 2.19 (1H, m), 2.70 - 2.84 (1H, m), 2.95 - 3.14 (3H, m), 3.29 - 3.61 (2H, m), 3.73 (1H, dd, J = 10.7 Hz, 7.1 Hz), 4.13 (2H, q, J = 7.1 Hz), 7.08 - 7.20 (2H, m), 7.93 - 8.03 (2H, m) MS m/e: 280 (M<sup>+</sup>+1, 100 %) [\alpha]<sub>D</sub><sup>29</sup> = +9.07 (c 0.881, MeOH)
```

The first filtrate was concentrated under reduced pressure and distributed between 0.5 N aqueous sodium hydroxide and chloroform. Further, the organic layer was washed with 0.5 N aqueous sodium hydroxide and then with saturated aqueous sodium chloride, and dried over anhydrous potassium carbonate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure. The resulting residue was dissolved in ethanol and added to an ethanol solution of 111.0 g of (-)-di-p-toluoyltartaric acid under stirring. The same procedure as described above was repeated in the subsequent step whereby 27.6 g of (-)-1-ethoxycarbonyl-3-[2-(4-fluorophenyl)-2-oxoethyl]pyrrolidine was obtained.

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NMR (CDCl<sub>3</sub>) \delta (ppm): 1.25 (3H, t, J = 7.1 Hz), 1.50 - 1.69 (1H, m), 2.11 - 2.19 (1H, m), 2.70 - 2.84 (1H, m), 2.95 - 3.14 (3H, m), 3.29 - 3.61 (2H, m), 3.73 (1H, dd, J = 10.7 Hz, 7.1 Hz), 4.13 (2H, q, J = 7.1 Hz), 7.08 - 7.20 (2H, m), 7.93 - 8.03 (2H, m) MS m/e: 280 (M<sup>+</sup>+1, 100 %) [\alpha]<sub>D</sub><sup>29</sup> = -8.65 (c 0.748, MeOH)
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(2) 17.0 g of (+)-1-ethoxycarbonyl-3-[2-(4-fluorophenyl)-2-oxoethyl]pyrrolidine was dissolved in 85 ml of acetic acid, and 0.85 ml of 47 % aqueous hydrobromic acid was added. Then, 9.73 g of bromine was added dropwise over a period of 30 minutes at room temperature. This reaction mixture was stirred at room temperature for 2 hours, and the acetic acid was distilled away under reduced pressure.

To this residue were added 85 ml of ethanol and 5.56 g of thiourea, and the mixture was refluxed under heating for 2 hours. The reaction mixture was concentrated under reduced pressure and distributed between 0.5 N aqueous sodium hydroxide and ethyl acetate. The organic layer was washed with saturated aqueous sodium chloride and dried over anhydrous sodium sulfate. The desiccant was removed by filtration and then the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Wako Gel C200, eluent: hexane/ethyl acetate = 3:1-1:1) and recrystallized from diisopropyl ether to give 12.0 g of (+)-2-amino-4-(4-fluor-ophenyl)-5-(1-ethoxycarbonylpyrrolidin-3-yl)thiazole.

```
m.p. 184.0 - 185.0 °C
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$$[\alpha]_D^{28} = +47.6$$
 (c 0.903, CHCl<sub>3</sub>)

(3) 47 % aqueous hydrobromic acid was added to 11.8 g of (+)-2-amino-4-(4-fluorophenyl)-5-(1-ethoxycarbonylpyrrolidin-3-yl)thiazole, and the mixture was refluxed for 1.5 hours under heating. The reaction mixture was concentrated under reduced pressure and recrystallized from isopropanol to give 14.7 g of (+)-2-amino-4-(4-fluorophenyl)-5-(pyrrolidin-3-yl)thiazole dihydrobromide.

m.p. 257.0 - 259.0°C (decomposed)  
$$[\alpha]_D^{29} = +14.8$$
 (c 1.03, MeOH)

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The structures and physical data of this compound and compounds obtained in the same manner are shown in Tables A and F.

#### 15 Example 4

Synthesis of 2-amino-4-(4-fluorophenyl)-5-[1-[4-(4-fluorophenyl)-4-oxobutyl]pyrrolidin-3-yl]thiazole dihydrochloride

400 mg of 2-amino-4-(4-fluorophenyl)-5-(pyrrolidin-3-yl)thiazole, 500 mg of 4-chloro-4'-fluorobutyrophenone and 1.20 ml of triethylamine were stirred in 2 ml of N,N-dimethylformamide at 50 °C for 5 days. This reaction mixture was poured into water, then extracted with ethyl acetate and washed with water and then with saturated aqueous sodium chloride. The extract was dried over anhydrous sodium sulfate, and the desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Wako Gel C200, eluent: chloroform/ethanol = 50: 1 - 20: 1) and recrystallized from ethyl acetate to give 261 mg of 2-amino-4-(4-fluorophenyl)-5-[1-[4-(4-fluorophenyl)-4-oxobutyl]pyrrolidin-3-yl]thiazole.

200 mg of 2-amino-4-(4-fluorophenyl)-5-[1-[4-(4-fluorophenyl)-4-oxobutyl]pyrrolidin-3-yl]thiazole was dissolved in 10 ml of chloroform, and 0.3 ml of 4 N hydrogen chloride solution in dioxane was added, and the solvent was distilled away under reduced pressure and the residue was recrystallized from isopropanol to give 194 mg of 2-amino-4-(4-fluorophenyl)-5-[1-[4-(4-fluorophenyl)-4-oxobutyl]pyrrolidin-3-yl]thiazole dihydrochloride.

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The structures and physical data of this compound and compounds obtained in the same manner are shown in Tables A, B, C, D, E, G and H.

# Example 5

Synthesis of (+)-2-amino-4-(4-fluorophenyl)-5-[1-[4-(4-fluorophenyl)-4-oxobutyl]pyrrolidin-3-yl]thiazole

(1) 4.50 g of (+)-2-amino-4-(4-fluorophenyl)-5-(pyrrolidin-3-yl)thiazole dihydrobromide, 2.74 g of 2-(3-chloropropyl)-2-(4-fluorophenyl)-1,3-dioxolane and 4.60 g of diisopropylethylamine were added to 4.5 ml of methanol and the mixture was refluxed under heating for 14 hours. The reaction mixture was concentrated under reduced pressure and distributed between 0.5 N aqueous sodium hydroxide and chloroform. The organic layer was further washed with saturated aqueous sodium chloride and dried over anhydrous sodium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Chromatorex NHDM1020 (Fuji-Davison Chemical Ltd.), eluent: hexane/ethyl acetate = 3:1-1:1) to give 4.07 g of an oily product.

(2) 25 ml of 1 N hydrochloric acid and 25 ml of tetrahydrofuran were added to the above oily product and the mixture was stirred at room temperature for 15 hours. The reaction mixture was concentrated under reduced pressure and distributed between 2 N aqueous sodium hydroxide and chloroform. The organic layer was further washed with saturated aqueous sodium chloride and dried over anhydrous sodium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Chromatorex NHDM1020 (Fuji-Davison Chemical Ltd.), eluent: hexane/ethyl acetate = 3:1-1:1) and recrystal-lized from ethyl acetate to give 2.64 g of (+)-2-amino-4-(4-fluorophenyl)-5-[1-[4-(4-fluorophenyl)-4-oxobutyl]pyrrolidin-3-yl]thiazole.

m.p. 112.0 -  $\hat{1}$ 13.0°C [ $\alpha$ ]<sub>D</sub><sup>28</sup> = +17.6 (c 0.987, CHCl<sub>3</sub>)

5 The structures and physical data of this compound and compounds obtained in the same manner are shown in Tables D, E, F and H.

Example 6

 Synthesis of 2-amino-4-(4-fluorophenyl)-5-[1-[3-(6-fluoro-1,2-benzisoxazol-3-yl)propyl]pyrrolidin-3-yl]thiazole dihydrochloride

1.00 g of 2-amino-4-(4-fluorophenyl)-5-(pyrrolidin-3-yl)thiazole, 993 mg of 3-(3-chloropropyl)-6-fluoro-1,2-benzisox-azole and 1.26 g of diisopropylethylamine were stirred in 5 ml of N,N-dimethylformamide at 50°C for 5 days. This reaction mixture was poured into water, extracted with ethyl acetate, and washed with water. The organic layer was extracted with 1 N hydrochloric acid and the resulting aqueous layer was made basic with 10 % aqueous sodium hydroxide and extracted again with ethyl acetate. The extract was washed with water and then with saturated aqueous sodium chloride and dried over anhydrous sodium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure, and the residue was recrystallized from ethyl acetate to give 530 mg of 2-amino-4-(4-fluorophenyl)-5-[1-[3-(6-fluoro-1,2-benzisoxazol-3-yl)propyl]pyrrolidin-3-yl]thiazole.

m.p. 125.5 - 127.0°C

400 mg of 2-amino-4-(4-fluorophenyl)-5-[1-[3-(6-fluoro-1,2-benzisoxazol-3-yl)propyl]pyrrolidin-3-yl]thiazole was dissolved in 10 ml of chloroform, and 1.0 ml of 4 N hydrogen chloride in dioxane was added, and the solvent was distilled away under reduced pressure, and the residue was recrystallized from isopropanol to give 441 mg of 2-amino-4-(4-fluorophenyl)-5-[1-[3-(6-fluoro-1,2-benzisoxazol-3-yl)propyl]pyrrolidin-3-yl]thiazole dihydrochloride.

m.p. 148.5 - 150.0°C

The structures and physical data of this compound and compounds obtained in the same manner are shown in Tables E and F.

Example 7

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Synthesis of 2-amino-4-(4-fluorophenyl)-5-[1-[3-(6-fluoro-1,2-benzisothiazol-3-yl)propyl]pyrrolidin-3-yl]thiazole

(1) 12.5 g of 2-(4-fluorophenyl)-4,4-dimethyloxazoline was dissolved in 200 ml of tetrahydrofuran, and 40 ml of 1.69 M n-butyl lithium in hexane under cooling at -40 °C was added dropwise. The mixture was further stirred at a temperature of -40 °C for 90 minutes, and 17.5 ml of dimethyl disulfide was added dropwise and the mixture was further stirred for 2 hours at a temperature of -40 to -30 °C. The reaction mixture was poured into water and then extracted twice with diethyl ether. The organic layers were combined and washed with saturated aqueous sodium chloride and dried over anhydrous magnesium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure. The residue was purified by flash column chromatography (silica gel: Merk Kiesel Gel 60, 230 - 400 mesh, eluent: hexane/ethyl acetate = 17:3) to give 11.3 g of 2-(4-fluoro-2-methylthiophenyl)-4,4-dimethyloxazoline.

m.p. 71.0 °C

(2) A mixture of 10.0 g of 2-(4-fluoro-2-methylthiophenyl)-4,4-dimethyloxazoline, 20 ml of methyl iodide and 40 ml of acetone was refluxed under heating for 16 hours. After cooling, the reaction mixture was concentrated under reduced pressure, and diethyl ether was added and the resulting crystal was collected by filtration whereby 15.8 g of 2-(4-fluoro-2-methylthiophenyl)-4,4-dimethyl-N-methyl-2-oxazolinium iodide was obtained.

m.p. 190.0 - 191.0°C

(3) 14.5 g of 2-(4-fluoro-2-methylthiophenyl)-4,4-dimethyl-N-methyl-2-oxazolinium iodide was suspended in 150 ml of ethanol, and 1.43 g of sodium borohydride under cooling at -10 to -5°C was added with small portions. The mix-

ture was stirred at the same temperature for 30 minutes, then 100 ml of 2 N hydrochloric acid was added, and the mixture was stirred at room temperature for additional 1 hour. The reaction mixture was concentrated under reduced pressure, and the residue was distributed between water and chloroform. The aqueous layer was further extracted with chloroform, and the organic layers were combined, washed with water and dried over anhydrous magnesium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Merk Kiesel Gel 60, 230 - 400 mesh, eluent: hexane/ethyl acetate = 17:3) to give 4.55 g of 4-fluoro-2-methylthiobenzaldehyde.

m.p. 62.0 - 63.0°C

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(4) 0.62 g of lithium was suspended in 50 ml of ether, and 1.0 g of 3-[(1-ethoxy)ethoxy]propyl bromide was added dropwise at room temperature. When the reaction solution turned turbid, the reaction solution was cooled to -10 °C, and 7.36 g of 3-[(1-ethoxy)ethoxy]propyl bromide was added dropwise over a period of 45 minutes. After dropwise addition, the mixture was further stirred for 1 hour at a temperature of -20 to -15°C. Then the reaction solution was cooled to -60 °C, and 30 ml of diethyl ether solution containing 4.50 g of 4-fluoro-2-methylthiobenzaldehyde was added dropwise. The reaction temperature was gradually raised to -20°C, and 2 ml of methanol was added. The reaction mixture was poured into saturated aqueous ammonium chloride and extracted twice with diethyl ether. The organic layers were combined, washed with saturated aqueous sodium chloride and dried over anhydrous magnesium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel : Merk Kiesel Gel 60, 230 - 400 mesh, eluent: hexane/ethyl acetate = 4 : 1) to give 7.14 g of 1-(4-fluoro-2-methylthiophenyl)-4-[(1-ethoxy)ethoxy]butanol.

NMR (CDCl<sub>3</sub>)  $\delta$  (ppm): 1.21 (3H, t, J = 7.2 Hz), 1.33 (3H, d, J = 5.4 Hz), 1.68 - 1.82 (3H, m), 1.82 - 1.93 (1H, m), 2.47 (3H, s), 2.89 - 2.94 (1H, br), 3.43 - 3.52 (2H, m), 3.60 - 3.69 (2H, m), 4.72 (1H, q, J = 5.4 Hz), 5.03 - 5.10 (1H, m), 6.82 - 6.91 (2H, m), 7.43 - 7.50 (1H, m)

(5) 4.4 ml of oxalyl chloride was dissolved in 70 ml of dichloromethane and while the reaction temperature was maintained at -60 to -50 °C, 10 ml of dichloromethane solution containing 7.9 ml of dimethyl sulfoxide was added dropwise. After dropwise addition, the mixture was stirred at -60 °C for 3 minutes, and 10 ml dichloromethane solution containing 7.0 g of 1-(4-fluoro-2-methylthiophenyl)-4-[(1-ethoxy)ethoxy]butanol was added dropwise. After dropwise addition, the mixture was further stirred -60 °C for 15 minutes, and then 16 ml of triethylamine was added dropwise, and the reaction temperature was gradually raised to 10 °C. Ice water was added to the reaction solution to separate the organic layer, and the aqueous layer was further extracted with chloroform. The organic layers were combined, washed with water and dried over anhydrous magnesium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Merk Kiesel Gel 60, 230 - 400 mesh, eluent: hexane/ethyl acetate = 4 : 1) to give 5.18 g of 4-[(1-ethoxy)ethoxy]-4'-fluoro-2'-methylthiobutyrophenone.

NMR (CDCl<sub>3</sub>)  $\delta$  (ppm): 1.20 (3H, t, J = 7.0 Hz), 1.30 (3H, d, J = 5.3 Hz), 1.99 - 2.08 (2H, m), 2.43(3H, s), 3.06 (3H, t, J = 7.1 Hz), 3.43 - 3.56 (2H, m), 3.57 - 3.70 (2H, m), 4.68 (1H, q, J = 5.3 Hz), 6.83 - 6.90 (1H, m), 6.97 - 7.04 (1H, m), 7.89 - 7.98 (1H, m)

(6) A mixture of 5.10 g of 4-[(1-ethoxy)ethoxy]-4'-fluoro-2'-methylthiobutyrophenone, 1.61 g of hydroxylamine hydrochloride and 10 ml of pyridine was stirred at room temperature for 2 days. The reaction solution was distributed between water and ethyl acetate, and the aqueous layer was further extracted with ethyl acetate. The organic layers were combined, washed with saturated aqueous sodium chloride and dried over anhydrous magnesium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure. The residue was dissolved in 40 ml of tetrahydrofuran, and 4 ml of 1 N hydrochloric acid was added and the mixture was stirred at room temperature for 4 hours. The solvent was distilled away under reduced pressure, and the resulting residue was distributed between water and chloroform. The aqueous layer was further extracted with chloroform, and the organic layers were combined and dried over anhydrous magnesium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Merk Kiesel Gel 60, 230 - 400 mesh, eluent: chloroform/ethanol = 25: 1) to give 3.0 g of 4-hydroxy-4'-fluoro-2'-methylthiobutyrophenone oxime as a mixture of E and Z isomers.

m.p. 94.0 - 106.0 °C

(7) A mixture of 2.50 g of 4-hydroxy-4'-fluoro-2'-methylthiobutyrophenone oxime, 5 ml of acetic anhydride and 50 ml of pyridine was refluxed under heating for 28 hours. After cooling, the solvent was distilled away under reduced pressure, and the residue was distributed between 1 N hydrochloric acid and chloroform. The aqueous layer was further extracted with chloroform, and the organic layers were combined, washed with 1 N hydrochloric acid and then with water and dried over anhydrous magnesium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Merk Kiesel Gel 60, 230 - 400 mesh, eluent: hexane/ethyl acetate = 5:1) to give 1.76 g of 3-(3-acetoxypropyl)-6-fluoro-1,2-benzisothiazole.

m.p. 33.0 - 34.0°C

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(8) 1.70 g of 3-(3-acetoxypropyl)-6-fluoro-1,2-benzisothiazole was dissolved in 17 ml of ethanol, and 6.7 ml of 2 N aqueous potassium hydroxide was added under cooling on ice, and the mixture was stirred for 1 hour at the same temperature. The reaction solution was neutralized with 1 N hydrochloric acid, and the solvent was distilled away under reduced pressure and distributed between water and chloroform. The aqueous layer was further extracted with chloroform, and the organic layers were combined and dried over anhydrous magnesium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Merk Kiesel Gel 60, 230 - 400 mesh, eluent: hexane/ethyl acetate = 2:1-3:2) to give 1.35 g of 3-(3-hydroxypropyl)-6-fluoro-1,2-benzisothiazole.

m.p. 57.0 - 58.0°C

(9) 0.40 g of 3-(3-hydroxypropyl)-6-fluoro-1,2-benzisothiazole and 0.40 ml of triethylamine were dissolved in 6 ml of dichloromethane, and 2 ml of a dichloromethane solution containing 0.18 ml of methanesulfonyl chloride was added dropwise under cooling at -10 °C. After dropwise addition, the reaction mixture was stirred at -10 °C for 1 hour and then at room temperature for 1 hour. After ice water was added to the reaction solution, the solution was extracted with chloroform, and the organic layer was dried over anhydrous magnesium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure to give 0.55 g of 3-(3-methanesulfonyloxypropyl)-6-fluoro-1,2-benzisothiazole. This compound was used in the subsequent reaction without further purification.

A mixture of 0.55 g of 3-(3-methanesulfonyloxypropyl)-6-fluoro-1,2-benzisothiazole, 0.375 g of 2-amino-4-(4-fluorophenyl)-5-(pyrrolidin-3-yl)thiazole, 0.5 ml of diisopropylethylamine and 4 ml of N,N-dimethylformamide was stirred at room temperature for 6 days. The reaction solution was distributed between water and ethyl acetate, and the aqueous layer was further extracted with ethyl acetate. The organic layers were combined, washed with water and then with saturated aqueous sodium chloride and dried over anhydrous magnesium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Chromatorex NHDM1020 (Fuji-Davison Chemical Ltd.), eluent: chloroform) and recrystallized from ethanol/hexane to give 0.376 g of 2-amino-4-(4-fluorophenyl)-5-[1-[3-(6-fluoro-1,2-benzisothiazol-3-yl)propyl]pyrrolidin-3-yl]thiazole.

m.p. 132.0 - 133.0°C

The structures and physical data of this compound and compounds obtained in the same manner are shown in Table E.

Example 8

Synthesis of 2-amino-5-(2-chloroethyl)-4-(4-fluorophenyl)thiazole hydrobromide

10.03 g of 4-chloro-4'-fluorobutyrophenone was dissolved in 40 ml of acetic acid, and one drop of 47 % aqueous hydrobromic acid was added, and 10 ml of acetic acid solution containing 8.07 g of bromine was added dropwise for 30 minutes. This reaction mixture was stirred at room temperature for 1.5 hours, and the acetic acid was distilled away under reduced pressure.

To this residue were added 50 ml ethanol and 3.81 g of thiourea, and the mixture was refluxed under heating for 5 hours. The crystal obtained by concentrating the reaction mixture under reduced pressure was recrystallized from ethanol to give 11.62 g of 2-amino-5-(2-chloroethyl)-4-(4-fluorophenyl)thiazole hydrobromide.

m.p. 185.0 - 187.0°C

The structures and physical data of this compound and compounds obtained in the same manner are shown in Table I.

The free base was obtained by neutralizing with aqueous sodium hydroxide or saturated aqueous sodium hydrogen carbonate. The product was purified as necessary by silica gel column chromatography (eluent: hexane/ethyl acetate = 50 : 1 - 5 : 1).

Example 9

Synthesis of 5-(2-chloroethyl)-4-(4-fluorophenyl)thiazole hydrochloride

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10.03 g of 4-chloro-4'-fluorobutyrophenone was dissolved in 50 ml of carbon tetrachloride, and 8.68 g of bromine was added dropwise for 15 minutes. This reaction mixture was stirred at room temperature for 1.5 hours and concentrated under reduced pressure.

This residue was added to a suspension of 2.36 g of formamide and 2.53 g of phosphorous pentasulfide in 100 ml of dioxane previously stirred under heating at 100 °C for 1.5 hours, and the mixture was stirred under heating at 100 °C for 5 hours. The reaction mixture was concentrated under reduced pressure, neutralized with saturated aqueous sodium hydrogen carbonate and extracted with ethyl acetate. The extract was washed with saturated aqueous sodium hydrogen carbonate and then with saturated aqueous sodium chloride, and dried over anhydrous sodium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Wako Gel C200, eluent: hexane/ethyl acetate = 10 : 1). This free base was treated with 4 N hydrogen chloride/ethyl acetate and recrystallized from isopropanol to give 3.10 g of 5-(2-chloroethyl)-4-(4-fluorophenyl)thiazole hydrochloride.

m.p. 114.5 - 116.5°C

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The structures and physical data of this compound are shown in Table I.

Example 10

Synthesis of 2-amino-5-(2-bromoethyl)-4-(4-fluorophenyl)thiazole hydrobromide

A mixture of 10.1 g of 2-amino-5-(2-chloroethyl)-4-(4-fluorophenyl)thiazole hydrobromide and 100 ml of 47 % aqueous hydrobromic acid was refluxed under heating for 2.5 hours. After cooling to room temperature, the solvent was distilled away under reduced pressure, and ether and a small amount of ethanol were added to the residue, and the crystal formed was collected by filtration and recrystallized from ethanol to give 9.4 g of 2-amino-5-(2-bromoethyl)-4-(4-fluorophenyl)thiazole hydrobromide.

m.p. 162.0 - 164.0°C

The structures and physical data of this compound and compounds obtained in the same manner are shown in Table I.

The conversion of the chlorine atom into an iodine atom was carried out in the same manner as above using 57 % aqueous hydroiodic acid in place of 47 % aqueous hydrobromic acid. The free base was obtained by neutralization with aqueous sodium hydroxide or saturated aqueous sodium hydrogen carbonate.

Example 11

Synthesis of 2-(4-fluorophenyl)-2-(1,2,3,6-tetrahydro-4-pyridinyl)-1, 3-dioxolane

(1) 5.00 g of 4-(4-fluorobenzoyl)pyridine, 2.40 g of ethylene glycol and 5.70 g of p-toluenesulfonic acid  $\cdot$  1H<sub>2</sub>O in 50 ml of benzene were refluxed under heating for 22 hours while formed water was removed by azeotropic distillation. The reaction solution was washed with 2 N aqueous sodium hydroxide and then with saturated aqueous sodium chloride. The organic layer was dried over anhydrous sodium sulfate, then the desiccant was removed by filtration, and the solvent was evaporated under reduced pressure.

This residue was dissolved in 30 ml of acetonitrile, and 6.94 g of methyl iodide was added, and the mixture was stirred for 3 hours and the reaction solution was concentrated under reduced pressure.

This residue was dissolved in 45 ml of methanol, and 2.30 g of sodium borohydride was added with small portions over a period of 30 minutes, and the mixture was further stirred at room temperature for 1 hour. The solvent

was distilled away under reduced pressure and the residue was distributed between dichloromethane and water. The aqueous layer was further extracted with dichloromethane, and the organic layers were combined and dried over anhydrous sodium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Wako Gel C200, eluent: chloroform/ethanol = 15:1) to give 5.57 g of 2-(4-fluorophenyl)-2-(1,2,3,6-tetrahydro-1-methyl-4-pyridinyl)-1,3-dioxolane.

NMR (CDCl<sub>3</sub>)  $\delta$  (ppm): 2.05 - 2.15 (2H, m), 2.33 (3H, s), 2.47 (2H, t, J = 5.8 Hz), 2.95 - 3.00 (2H, m), 3.90 - 4.06 (4H, m), 5.83 - 5.89 (1H, m), 6.95 - 7.05 (2H, m), 7.43 - 7.51 (2H, m) MS m/e: 264 (M<sup>+</sup>+1, 100 %)

(2) 2.50 g of 2-(4-fluorophenyl)-2-(1,2,3,6-tetrahydro-1-methyl-4-pyridinyl)-1,3-dioxolane and 1.20 g of diisopropylethylamine were dissolved in 12.5 ml of benzene, and 3.20 g of ethyl chlorocarbonate was added at room temperature and the mixture was refluxed under heating for 30 minutes. The reaction mixture was washed with 0.5 N aqueous sodium hydroxide, water and saturated aqueous sodium chloride in order and dried over anhydrous magnesium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Wako Gel C200, eluent: hexane/ethyl acetate = 5:1) to give 2.92 g of 2-(4-fluorophenyl)-2-(1,2,3,6-tetrahydro-1-ethoxycarbonyl-4-pyridinyl)-1,3-dioxolane.

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NMR (CDCl<sub>3</sub>) \delta (ppm): 1.25 (3H, t, J = 7.1 Hz), 2.02 - 2.13 (2H, m), 3.49 (2H, t, J = 5.7 Hz), 3.89 - 4.05 (6H, m), 4.13 (2H, q, J = 7.1 Hz), 5.77 - 5.84 (1H, m), 6.95 - 7.07 (2H, m), 7.38 - 7.49 (2H, m) MS m/e: 322 (M<sup>+</sup>+1, 100 %)
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(3) A mixture of 1.40 g of 2-(4-fluorophenyl)-2-(1,2,3,6-tetrahydro-1-ethoxycarbonyl-4-pyridinyl)-1,3-dioxolane and 4.10 g of barium hydroxide  $\cdot$  8H<sub>2</sub>O was refluxed in a mixed solvent of 70 ml of methanol and 70 ml of water under heating for 27 hours. The reaction solvent was distilled away under reduced pressure and the residue was diluted with chloroform and washed 5 times with saturated aqueous ammonium chloride and then with saturated aqueous sodium chloride. The organic layer was dried over anhydrous sodium sulfate. The desiccant was removed by filtration, and the filtrate was purified by flash column chromatography (silica gel: Chromatorex NHDM1020 (Fuji-Davison Chemical Ltd.), eluent: hexane/ethyl acetate = 4:1:1:1) to give 556 mg of 2-(4-fluorophenyl)-2-(1,2,3,6-tetrahydro-4-pyridinyl)-1,3-dioxolane.

m.p. 65.5 - 66.5°C

Example 12

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Synthesis of 4-[1-(4-fluorophenyl)ethylen-1-yl]piperidine hydrochloride

1.89 g of N-t-butoxycarbonyl-4-(4-fluorobenzoyl)piperidine was dissolved in 10 ml of diethyl ether, and 6.2 ml of diethyl ether solution containing 1 M methylmagnesium iodide was added under cooling on ice. The mixture was stirred at room temperature for 30 minutes, and saturated aqueous ammonium chloride was added and the mixture was extracted with ethyl acetate. The organic layer was washed with 5 % aqueous potassium hydrogen sulfate and then with saturated aqueous sodium chloride, and dried over anhydrous magnesium sulfate. The desiccant was removed by filtration, and the solvent was distilled away under reduced pressure. The resulting residue was dissolved in 5 ml of dichloromethane, and 10 ml of trifluoroacetic acid was added, and the mixture was stirred at room temperature for 13 hours. The reaction solution was concentrated under reduced pressure and subjected to azeotropic distillation 3 times with toluene. The residue was dissolved in 5 ml of dichloromethane, and 2 ml of 4 N hydrogen chloride/dioxane was added and the reaction solution was concentrated under reduced pressure. The residue was recrystallized from isopropanol to give 1.0 g of 4-[1-(4-fluorophenyl)ethylen-1-yl]piperidine hydrochloride.

m.p. 215.0 - 216.5°C

Example 13

Synthesis of 4-(4-fluorobenzylidene)piperidine hydrochloride

(1) A solution of 59.78 g of N-t-butoxycarbonyl-4-piperidone and 81.25 g of diethyl 4-fluorobenzylphosphonate in 150 ml of tetrahydrofuran was added dropwise to a stirred suspension of 13.20 g of 60 % sodium hydride (in oil) containing 1.65 g of 15-crown-5 ether in 650 ml of tetrahydrofuran, under cooling on ice for 20 minutes. The mixture

was stirred for one day at room temperature, and saturated aqueous sodium hydrogen carbonate was added carefully, and the mixture was extracted with ethyl acetate. The extract was washed with saturated aqueous sodium hydrogen carbonate and then with saturated aqueous sodium chloride and dried over anhydrous sodium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Wako Gel C200, eluent: hexane/ethyl acetate = 20:1) to give 55.23 g of N-t-butoxycarbonyl-4-(4-fluorobenzylidene)piperidine. The resulting oily substance was crystallized by allowing to stand overnight at room temperature.

m.p. 69.0 - 70.0°C

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(2) 475 ml of a 4 N hydrogen chloride/dioxane cooled on ice was added to 55.00 g of N-t-butoxycarbonyl-4-(4-fluor-obenzylidene)piperidine, and the mixture was stirred at room temperature for 2 hours. The crystal obtained by concentrating the reaction solution under reduced pressure was recrystallized from isopropanol to give 40.72 g of 4-(4-fluorobenzylidene)piperidine hydrochloride.

m.p. 184.0 - 185.5°C

The structures and physical data of this compound and compounds obtained in the same manner are shown in Table I

In the case of synthesis of  $\alpha$ -alkylbenzylidenepiperidine derivatives, the base used was lithium diisopropylamide in place of sodium hydride (containing 15-crown-5 ether), and the reaction temperature was raised to room temperature after dropwise addition at -50°C.

Example 14

Synthesis of 2-amino-4-(4-fluorophenyl)-5-[2-[4-(4-fluorobenzoyl)piperidin-1-yl]ethyl]thiazole

1.01 g of 2-amino-5-(2-chloroethyl)-4-(4-fluorophenyl)thiazole hydrobromide, 1.14 g of 4-(4-fluorobenzoyl)piperidine p-toluenesulfonate and 2.1 ml of diisopropylethylamine were stirred in 3 ml of methanol at 65°C for 1.5 days. This reaction mixture was poured into saturated aqueous sodium hydrogen carbonate, extracted with ethyl acetate, and washed with water and saturated aqueous sodium chloride. The extract was dried over anhydrous sodium sulfate, and the desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Chromatorex NHDM1020 (Fuji-Davison Chemical Ltd.), eluent: hexane/ethyl acetate = 4:1-1:1) and recrystallized from ethyl acetate to give 0.49 g of 2-amino-4-(4-fluorophenyl)-5-[2-[4-(4-fluorobenzoyl)piperidin-1-yl]ethyl]thiazole.

m.p. 203.5 - 205.0°C

The structures and physical data of this compound and compounds obtained in the same manner are shown in Tables K and L.

Example 15

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Synthesis of 2-amino-4-(4-fluorophenyl)-5-[2-[4-(4-fluorobenzoyl)piperidin-1-yl]ethyl]thiazole

(1) A mixture of 1.26 g of 2-amino-5-(2-bromoethyl)-4-(4-fluorophenyl)thiazole hydrobromide, 2.20 g of 4-[2-(4-fluorophenyl)-1,3-dioxolan-2-yl]piperidine, 3 ml diisopropylethylamine and 3 ml of methanol was refluxed under heating for 12 hours. The reaction solution was cooled to room temperature, and chloroform and saturated aqueous sodium hydrogen carbonate were added. The aqueous layer was further extracted with chloroform. The organic layers were combined, dried over anhydrous magnesium sulfate, concentrated under reduced pressure, purified by silica gel column chromatography (silica gel : Merk Kiesel Gel 60, 230 - 400 mesh, eluent: acetone/hexane = 2 : 3), and recrystallized from ethanol/hexane to give 1.68 g of 2-amino-4-(4-fluorophenyl)-5-[2-[4-[2-(4-fluorophenyl)-1,3-dioxolan-2-yl]piperidine-1-yl]ethyl]thiazole.

m.p. 127.0 - 129.0°C

(2) 2-amino-4-(4-fluorophenyl)-5-[2-[4-[2-(4-fluorophenyl)-1,3-dioxolan-2-yl]piperidin-1-yl]ethyl]thiazole was subjected to the same acid treatment as in Example 5 to give 2-amino-4-(4-fluorophenyl)-5-[2-[4-(4-fluorobenzoyl)piperidin-1-yl]ethyl]thiazole was subjected to the same acid treatment as in Example 5 to give 2-amino-4-(4-fluorophenyl)-5-[2-[4-(4-fluorobenzoyl)piperidin-1-yl]ethyl]thiazole was subjected to the same acid treatment as in Example 5 to give 2-amino-4-(4-fluorophenyl)-5-[2-[4-(4-fluorobenzoyl)piperidin-1-yl]ethyl]thiazole was subjected to the same acid treatment as in Example 5 to give 2-amino-4-(4-fluorophenyl)-5-[2-[4-(4-fluorobenzoyl)piperidin-1-yl]ethyl]thiazole was subjected to the same acid treatment as in Example 5 to give 2-amino-4-(4-fluorophenyl)-5-[2-[4-(4-fluorobenzoyl)piperidin-1-yl]ethyl]thiazole was subjected to the same acid treatment as in Example 5 to give 2-amino-4-(4-fluorobenzoyl)piperidin-1-yl]ethyl]thiazole was subjected to the same acid treatment as in Example 5 to give 2-amino-4-(4-fluorobenzoyl)piperidin-1-yl]ethyl]thiazole was subjected to the same acid treatment as in Example 5 to give 2-amino-4-(4-fluorobenzoyl)piperidin-1-yl]ethyl]ethyl]ethyl]ethyl]ethyl]ethyll (1-4-fluorobenzoyl)piperidin-1-yl]ethyll (1-4-fluorobenzoyl)piperidin-1-yll (1-4-fluorobenzoyl)piperidin-1-yll (1-4-fluorobenzoyll)piperidin-1-yll (1-4-fluorobenzoyll)piperidin-1-yll (1-4-fluorobenzoyll)piperidin-1-yll (1-4-fluorobenzoyll)piperidin-1-yll (1-4-fluorobenzoyll)piperidin-1-yll (1-4-fluorobenzoyll)piperidin-1-yll (1-4-fluorobenzoyll)piperidin-1-yll (1-4-fluorobenzoyll)piperidin-1-yll (1-4-fluorobenzoylll)piperidin-1-yll (1-4-fluoro

eridin-1-yl]ethyl]thiazole.

m.p. 203.5 - 205.0°C

5 The structures and physical data of this compound and compounds obtained in the same manner are shown in Table K.

Example 16

10 Synthesis of 2-amino-5-[2-[4-(4-fluorobenzylidene)piperidin-1-yf]ethyl]-4-phenylthiazole

959 mg of 2-amino-5-(2-chloroethyl)-4-phenylthiazole hydrobromide, 717 mg of 4-(4-fluorobenzylidene)piperidine hydrochloride and 1.6 ml of diisopropylethylamine were stirred in 2 ml of methanol at 80 °C for 3 days. This reaction mixture was poured into saturated aqueous sodium hydrogen carbonate, extracted with ethyl acetate, and washed with water and saturated aqueous sodium chloride. The extract was dried over anhydrous sodium sulfate, then the desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure and purified by flash column chromatography (silica gel: Chromatorex NHDM1020 (Fuji-Davison Chemical Ltd.), eluent: hexane/ethyl acetate = 2 : 1 - 1 : 1) and recrystallized from ethyl acetate to give 769 mg of 2-amino-5-[2-[4-(4-fluorobenzylidene)piperidin-1-yl]ethyl]-4-phenylthiazole.

m.p. 151.5 - 153.0°C

The structures and physical data of this compound and compounds obtained in the same manner are shown in Table L.

Example 17

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Synthesis of 2-amino-5-(4-fluorophenyl)-4-[1-(2-phenylethyl)piperidin-4-yl]thiazole

2.01 g of 4-[2-(4-fluorophenyl)-1-oxoethyl]-1-(2-phenylethyl)piperidine hydrochloride was dissolved in a mixed solvent of acetic acid-chloroform (10 ml-5 ml), and 0.3 ml of bromine was added dropwise for 10 minutes. This reaction mixture was stirred at room temperature for 1 hour, and the solvent was distilled away under reduced pressure.

To this residue were added 20 ml of ethanol and 511 mg of thiourea, and the mixture was refluxed under heating for 2 hours. The reaction mixture was concentrated under reduced pressure and distributed between 0.5 N aqueous sodium hydroxide and dichloromethane. The aqueous layer was further extracted twice with dichloromethane, and the extracts were combined and dried over anhydrous sodium sulfate. The desiccant was removed by filtration, and the filtrate was concentrated under reduced pressure, and the residue was recrystallized from methanol to give 1.62 g of 2-amino-5-(4-fluorophenyl)-4-[1-(2-phenylethyl)piperidin-4-yl]thiazole.

m.p. 205.5 - 207.5°C

The structure and physical data of this compound are shown in Table B.

Example 18

Synthesis of 2-amino-4-(4-fluorophenyl)-5-[1-[4-(4-hydroxyphenyl)-4-oxobutyl]pyrrolidin-3-yl]thiazole dihydrobromide

47 % aqueous hydrobromic acid was added to 50 mg of 2-amino-4-(4-fluorophenyl)-5-[1-[4-(4-methoxyphenyl)-4-oxobutyl]pyrrolidin-3-yl]thiazole, and the mixture was refluxed under heating for 3 hours. The reaction mixture was concentrated under reduced pressure and recrystallized from isopropanol to give 56.0 mg of 2-amino-4-(4-fluorophenyl)-5-[1-[4-(4-hydroxyphenyl)-4-oxobutyl]pyrrolidin-3-yl]thiazole dihydrobromide.

m.p. 173.0 - 175.0°C

The structure and physical data of this compound are shown in Table D.

5 10		m. p. ('C) (Recry. Sol.' <sup>3</sup> )	176.5~178.0(Cll <sub>2</sub> Cl <sub>2</sub> )	34. 5~236. 5(IPA)	01.	79.5~	. 0~27	05.0~	79.5~281.0	$21.5 \sim 123.$	в3.	9.   .	$10.0 \sim 212.$	~	~151.	$8.0 \sim 169.5$	3. $5 \sim 1$	$82.5 \sim 183.0$	$08.0 \sim 210.0$		4.5. 5~147. 5(Cli2Cl2-llex, dec.)	4 1. 0~1 4 2. 0 (CH2C12-E120)			ethyl acetate; EtOH, ethanol;	decomposed.
20		salt	ı	1	ı		2IIBr 1		2HBr 5		2HBr ;	ı	2HBr 2	1	1			_ 	1	-	-	_		,	ethyl ace	aec., aec
25	12)a \ N—R3	w													QJ.		લ	r-CH2	e x - C H <sub>2</sub>	H2	C H2			·	ACOEt,	ecner;
30	Y-1 -Ar-1 Y-2 (CH <sub>2</sub> ), Y-2 (CH <sub>2</sub> ),	R³	H	н	H	CO2E t		CO₂E t	н	CO2E t	-	CO2Et	<b>-</b>	Me	(CH2)	о В	e2 ((	yelo-P	yelo-H	H2=(	e 2 (	H=C-CH2		compound.	1sopropanol;	
	Œ	م				α											Z 2	2 0			Z Z	ა ი		of.	1.5 Et	
35		æ	-	03	-	-	_	-	-	_	<b>-</b>	-	<del>-</del>	<b>—</b>	-	_	_	-	-	٦.	-	<b>-</b>			IPA xane;	
		Ar.	4-F-Ph	4-F-Ph	4-F-Ph	-	Ľ,	1	4-F-Ph	4	4-F-Ph	4-F-Ph	<u>د .</u> ا	4-F-Ph	4-F-Ph	4-F-Ph	4-F-Ph	L	4-F-Ph	4-F-Ph	4-F-Ph	4-F-Ph		in synthesis	recrystallization: IPA	
40		Ϋ́	တ	S	တ	S	S	S	S	တ	တ	S	တ	လ	တ	S	S	လ	S	တ	S	S		used	alli her:	1
	,	γ.	z	z	z	z	z	Z	Z	Z	Z	Z	Z	z	z	z	Z	Z	Z	z	z	z		le u	ryst	) 
45		ج. تع	H <sub>2</sub> N	H <sub>2</sub> N	H <sub>2</sub> N	H <sub>2</sub> N	H2N	H <sub>2</sub> N	H <sub>2</sub> N	MeHN	Ξ	M e	Ме	H <sub>2</sub> N	H <sub>2</sub> N	Η°Ν	H <sub>2</sub> N	Η <sub>2</sub> Ν	H <sub>2</sub> N	H <sub>2</sub> N	H2N	H <sub>2</sub> N	Compound number	Number of Example	int for recr	rantane!
		Ex.	01	ΟJ	<b>C</b> 3	3.4	3.4	3.4	3.4	•	٠ د	ზ	ზ	4	4	4	7	Ť	<b>4</b>	4	4	4	Donnod	ber c	w	
50	Table A	Com.	A-01	A-02	A-03	A-04	A-05	A-06	A-07	A-08	A-08	A-10	A-11	A-12	-	A-14	_	7	_	-	1	A-20	••	01 0		1

-To be cont'd-

5		*5:NMR (CDC 3) \$ (ppm); 1.23~1.30 (3H, m), 1.87~2.10 (1H, m), 2.25~2.40 (1H, m), 2.70 (3H, s), 3.30~3.49 (2H, m), 3.60~3.92 (3H, m), 4.16 (2H, q, J=7.0), 7.11~7.19 (2H, m), 7.49~7.55 (2H, m).  MS m/e; 334 (M', 100%).
10		25~2.40 =7.0),
15		(2H, m), 2.
20 .	(3).	7~2.10 (1 m), 4.16
25	3 (2) and	3.92 (3H,
30	in Example	1.30 (3H, ), 3.60~
35	manners as	);1.23~ 49(2H, m 2H, m).
40	n the same	3.30~3.4 3.7.55 (2 4 (M*, 10
<b>45</b>	Table A (Cont'd)	R (CDC13 (3H, s), m), 7.48 m/e;33
50	Table A	*5:NM .70 .2H,

5		('C) (Recry. Sol.'3)		7 1. O(IPA)	7. 5(	9.0	<u>م</u> م	1.0	9.0	ŏ	<u>م</u>	в	g. 0	1.0	19. 5(Et20)		0	1.5	7.0	6 6		7. 5 (NeOII)	
15		ш. р. (С) (	$125.5 \sim 12$	70.	$6.5^{-2}$	$03.5\sim2$	159.5~16	170.0~17	~	~		7	3.0~	$150.0 \sim 15$	$148.5 \sim 14$	amorphons.	118. $4 \sim 12$	110.5~11	$5.5 \sim 1$	129.5 $\sim$ 13	$104.0\sim10$	205.5~20	
20	Ar <sup>2</sup>   4	R4	Н	H	¥	H	н	H	Ħ	H	I	Ħ	H	I	H	н н	I	×	H	I	4-F-Ph	¥	
25	N-(CH <sub>2</sub> )f-CF	a								ų,	ᄺ	<u>ـ</u>	phtyl	ч.	0-Р հ	(MeO) 2-P		ų			h		
30	Ar¹ (CH2)a \ (CH2)b	f Ar	٩	O Ph	Δ,	٩	Д	Δ.	2 Ph	4	က	0 2-F-P		1 4-F-P		1 3, 4-	2 Ph	2 4-F-P	3 Ph	4 Ph	•	1 Ph	
35	P.   P.   P.   P.   P.   P.   P.   P.	a b	) h 1	Ph 2 2	2 y c	Ph 1	h 1	_	2 H C	Ph 1	Ph 1	Ph 1	Ph 1	Ph 1	Ph 1	Ph 1 2	Ph 1 2	Ph 1	Ph 1 2	Ph 1 2	Ph 1 2	Ph 2	
40		Y¹ Y² Ar	S	A S 4-F-I	S	_	_	S		S	S 4-F								S 4-			S N 4-F-	
45		ء - آ																				H <sub>2</sub> N	
50	Table B	Com. Ex.	0	0-	9	0	0	0	0-	0	0	-	-	-	-13	-14	-15	7	-17	-18	-19	B-20 17	

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%:1:Compound number.
%2:Number of Example used in synthesis of compound.
%3:Solvent for recrystallization: IPA is isopropanol; EtOH, ethanol; Hex, hexane; Et,O, diethyl ether; MeOH, methanol; dec., decomposed.

\*4:NMR (CDC13)  $\delta$  (ppm); 1.76~1.93 (1H, m), 2.21~2.40 (1H, m), 2.56~2.90 (8H, m), 3.58~3.71 (1H, m), 3.86 (3H, s), 3.88 (3H, s), 4.84 (2H, s, exchangeable with  $p_0$ ), 6.74~6.8 3 (3H, m), 7.03~7.12 (2H, m), 7.42~7.49 (2H, m). MS m/e; 428 (M\*+1, 100%).

5 10		m. p. (°C) (Recry. Sol. *3)	141. $5 \sim 142$ . $6 (Et_20-Ilex)$ 166. $5 \sim 168$ . $0 (AcOEt)$ 101. $0 \sim 103$ . $0 (EtOII-Ilex)$
	4.2		4
20	<u></u>	R4	H H 4-F-P
	N-(CH <sub>2</sub> )	Ar <sup>2</sup>	Ph 4-F-Ph 4-F-Ph
25	' (СН <sub>2</sub> ) <sub>а</sub> (СН <sub>2</sub> )ь́,	ပ	-00
	5 5	٩	0000
30	20%	ಹ	
	, a	Ar	4-F-Ph 4-F-Ph 4-F-Ph
35		γ2	SSS
		Ϋ́	zzz
40		- <del>-</del>	H <sub>2</sub> N H <sub>2</sub> N H <sub>2</sub> N
45	υ	Ex.	<b>ਰਿ</b> ਹੋ ਹੋ
	Table C	‰	C-01 C-02 C-03

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Compound number.

Number of Example used in synthesis of compound.

Solvent for recrystallization: Et,O is diethyl ether; Hex, hexane; AcOEt, ethyl acetate; EtOH, ethanol.

5		,														_					
10		('C) (Recry. Sol.'3)	47. 5(1PA)	4 G. O(Ac0Et)	(120,170	4 4. O(Acuet)	1.5			۰ أ	3 4. 5 (Ac0Et)		م			22. 0(standed)					
15		m. p. (°C)	146.0~1	0~1	o i   •6	143.0~1	0.0~1	~	173.0~1	145.5~1	133.5~1	B. [ 0	4. $0 \sim 1$	0~1	$105.5 \sim 1$	₹	0 1 1.3				acetate;
20		salt	231C1	1	1	ı	1	1	211Br	ı	1	I	1	i	ı	ł	ſ	•			ethyl
25	CH <sub>2</sub> )c—C—Ar <sup>2</sup> 2, 72	Ar <sup>2</sup>	4-F-Ph	4 – F – P h	Ţ.	-C1-b	4 - Me 0 - Ph	Рh	4-H0-Ph	2-F-Ph	4 – F – P h	4-F-Ph	ı	4 - F - P h	4 – F – P h	4 - F - P h	4 - F - P h	4 - F - P h			isopropanol; AcOEt, ethyl acetate;
30	' (CH <sub>2</sub> ) <sub>a</sub> \ (CH <sub>2</sub> ) <sub>b</sub> \ (CH <sub>2</sub> ) <sub>b</sub> \	z, z	0	O	0(CII <sub>2</sub> ) <sub>2</sub> 0	O	0	0	0	O	0	0(CH2)20	0	0	0	0(CH <sub>2</sub> ) <sub>2</sub> 0	0	0(CH <sub>2</sub> ) <sub>2</sub> 0			
35	1×05×	a b c	1 2 3	1 2 3						1 2 3						1 2 3				hesis of	IPA is
40	æ	2 Ar <sup>1</sup>	4-F-Ph	4-F-Ph	4 - F -	4-F-	4-F-Ph	4-F-Ph	4-F-Ph	4 - F - P h	3 - F - Ph	က က	4-	4 - F - Ph	4 -	4 - F - P h	4 - F - P h	4-		used in synt	Solvent for recrystallization: IPA
		Υ' Υ²		N S											z	z	z	N N	umber.	mple 1	ecryst
45		R.	Han	H <sub>2</sub> N	H <sub>2</sub> N	H <sub>2</sub> N	H2N	H <sub>2</sub> N	H <sub>2</sub> N	HSN	H <sub>2</sub> N	Η <sub>2</sub> Ν	HeN	H <sub>2</sub> N		MeHN			d numb	of Exa	for r
	Ω	Ex. No. •2	4	4.5	2.5	4	4		-	4			4	4				5.	n bundamo	mber	lvent
50	Table	Com.	D-0 1	D-02	D-03	D-04	D-05	D-08	D-07	D-08	D-08	D-10	D-11	D-12	D-13	D-14	D-15	D-16	-   -   -   -	. 2 : Wu	

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\*4:Synthesized in the same manner as in Example 5 (1). \*5:NMR (CDC | 1)  $\delta$  (ppm); 1.45 $\sim$ 1.60 (2H, m), 1.71 $\sim$ 1.85 (3H. m), 2.15 $\sim$ 2.53 (5H, m), 2.62 $\sim$ 2.73 (2H, m), 3.51 $\sim$ 3.84 (1H, m), 3.71 $\sim$ 3.83 (2H, m), 3.92 $\sim$ 4.03 (2H, m), 4.82 (2H, br.s, exchangeable with D20), 6.84 $\sim$ 7.12 (4H, m), 7.36 $\sim$ 7.48 (4H, m).

5		$\delta$ (ppm); 1.45 $\sim$ 1.60 (2H, m), 1.70 $\sim$ 2.00 (3H, m), 2.20 $\sim$ 2.53 (5H, m), 2 m), 3.54 $\sim$ 3.71 (1H, m), 3.73 $\sim$ 3.84 (2H, m), 3.92 $\sim$ 4.03 (2H, m), 4.83 ( (M*+1, 100%), 6.94 $\sim$ 7.03 (3H, m), 7.14 $\sim$ 7.45 (5H, m).	(4H, m), 2	(ppm); 1.55 $\sim$ 1.71 (2H, m), 1.78 $\sim$ 2.02 (3H, m), 2.25 $\sim$ 2.46 (1H, m), 2.3.3.67 $\sim$ 3.82 (3H, m), 3.93 $\sim$ 4.04 (2H, m), 6.95 $\sim$ 7.14 (4H, m), 7.36 $\sim$ 7+1), 275 (M $^{\star}$ —195, 100%)
10		20~2.53	1.72~2.02 (3H, m), 2.21~2.38 (1H, m), 2.46~2.62 (4H, m), (2H, m), 3.08 (2H, t, $J=7.1Hz$ ), 3.58~3.72 (1H, m), 7.05~7 (2H, m), 7.97~8.05 (2H, m). (M'-138, 100%),	25~2.46 14 (4H, n
15		H, m), 2. ,3.92∼4 (5H, m),	H, m), 2.	H, m), 2.; , 6.95∼7.
20		)~2.00 (3 4 (2H, m) .14~7.45	~2.38 (1 7.1Hz), 3 m).	~2.02 (3 4 (2H, m)
25		3.73~3.8 3.73~3.8 3H, m), 7	m), 2.21 2H, t, J= 8.05 (2H,	m), 1.78 3.93~4.0
30		1.60 (2H, (1H, m), 34~7.03 (3	2.02 (3H, ), 3.08 (2), 7.97~8	) (ppm); 1.55~1.71 (2H, m) n); 3.67~3.82 (3H, m); 3.9; M*+1) 275 (M*-195 100%)
35		); 1.45 $\sim$ 54 $\sim$ 3.71 ( p <sub>2</sub> 0); 6.9 100%).	m);1.72~2.( .85(2H, m), .51(2H, m), 288(M'-138	(ppm);1.55~ ),3.67~3.82( f+1),275(M*-
40		01	0 4 10 ~	% Ê S
<b>4</b> 5	Table D (Cont'd)	*6:NMR (CDC13) .62~2.75 (2H, 2H, br.s, exchang MS m/e;472	7:NMR (CDC 13 .63 (3H, s). .16 (4H, m). MS m/e;42	8:NMR (CDC 13) .53~2.95 (9H 7.51 (4H, m). MS m/e:47
50	rable D	k6:NN .62 2H, MS	7 : NMI . 63 ( . 16 ( MS	8:NM .53~ 7.51 MS

		_		_			(x)	7			Эх)	ex)	(xa				1		
5		('C) (Recry. Sol.' <sup>3</sup> )	(IPA)	(CII2CI2)	(IPA)	(IPA)	Ŧ	(1PA)	EtOH)	(IPA)	Et011-11ex	(EtOII-liex	Etoll-llex	(EtOII)	(¥.				
		ry. S	1)0	၁	<u> </u>	0	0 (E	30	0	=	0 (E	0 (E	0 (E	9)0	E (E				
		(Rec	50.	27.	42.	25 20 20 20 20 20 20 20 20 20 20 20 20 20	33.	41.	24.	36.	91.	72.	33.	38.	34.				
10		(2.)	~ 1	<b>-</b>	~	~ 1:	~	<b>~</b>	~	~ 1	~ }	<u>.</u> -	~	<b>~</b>	<b>2</b>	S. Š			
		С	3.5		0	•	0	. 0	0	.:			0		31	phou			9
15		Ė	1 4 8	125	141	131	131	140	122	165	0 0	169	132		233	amorphous			exan
15		salt	ZHC1	ı	ı	1	ţ	ı	1	1.	1	ı		ı	1	1			isopropanol; EtOH, ethanol; Hex, hexane.
		ω	12		-	Ĭ	6 O			•			•	•	•	•			He :
20	× ,	×2					-Me												nol
			H	H	Ξ	Ξ	ភ	Ή	Ή	Ξ	I	Ή	王	Ξ	Ξ	Ή			ethe
	,	_				_	(e 0										ļ		OH,
25	CH <sub>2</sub> )c-	×	3 – F	6 – F	I	3 - C	W − 9	1	1	ı	3 1 F	~	6 - F	3 - F	H	H			, Et
	Ö  -	4	ļ		-											HN			anol
	~ \ Z	>	0	0	0	0	0	0	.0	0	0	S	S	z	z	Z		compound.	rop
30	CH <sub>2</sub> )	Ϋ́з	z	z	z	z	z	z	z	z	z	z	z	z	CH	СН		COM	iso
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35	₹ <u>0</u> %	٩	62	Ø	Ø	Ø	Ø	Ġ	Ø	က	Ø	Ø	Ø	Ø	Ø	Ø		esis	IPA
33	<u>"</u>	æ	-	_		_	_	-	-	<b>-</b>	8	-	-	-	01	-		le used in synthesis	:uc
	Œ	Αι	-P h	-Ph	-P h	-P h	-Ph	-Ph	-P h	-P h	-Ph	-P h	-P h	-P h	-P h	-Ph		n sy	atic
40		∢	4-F	4-F	4-F	4-F	•	1	4-F	4-F	4 - F	4-F	4-F	4-F	4-F	4-F		ed i	lliz
		<b>₹</b>	တ	တ	S	S	S	တ	S	S	S	S	S	S	S	လ		e us	sta
		<u></u>	z	z	z	z	z	z	z	z	z	z	z	z	z	z	er.	mp1	Solvent for recrystallization:
45		<u>ج</u>	Z	H <sub>2</sub> N	Z	z	Z	Z	z	z	z	Z	z	z	z	H <sub>2</sub> N	Compound number	Number of Exampl	or r
		ŭ.	H	Ï	Ï	H	Ï	Ï	H	H	Ξ	Ï	Ï	¥ H	Ξ	H	nug	r of	nt fi
	щ	8	9	9	9	9	မ	9	မ	9	ဖ	7	7	ည်	4	4	Oduc	ımbe	lvei
50	Table	<b>≟</b> .	0	-02	-03		-05			-08		-10	-	-12	-13	- 1 4			
	T.	Com No.	山	ப்	ы	ம்	ம்	Ŀ	ய்	ப்	넚	ᇤ	ப்	ш	ü	ய	<del>*</del>	. %	% co

		1	0	0	0	0	0	0	0	ı
5		€	$0 \sim 185.$	8 5.	59.	0~258.	13.	0~114.	94.	
		n. p. ('C) (Recry. Sol.'4)	0~1	0~1	0~25	0~2	0~1	0~1	2 ∽	
		m. p. (Recry.	( 8 4.		•		1 1 2. (AcOEt)	1 1 3. (AcOEt)	92. (IPE)	9.1.0
10		-	18	18	257	= 22 = 22 = 22 = 23 = 23 = 23 = 23 = 23	1.1 E.1	1 3	8 =	0
		Ten.3	8	2 8	2 9	2 8	2 8	29	2 8	2 8
15			6 [[]	3 (1)	)   	3 (a)	6 (cl <sub>3</sub> )	4 (C13)	6 31(C)3)	(C19)
		[a] [a. concentration)	+47.6	-47.3	+ 1 4 . 8	(c0.903, MeOH)	+ 1 7 . 6 (c0.987, CIIC13)	- 1 6. 4 (c0.508,CIIC13)	+ 1 0 . 6 (c0.959, CIIC13)	- 1 0. 4 (c0.212, CHCl3)
		T S T	+ 6	4 5	+ 3	69.1	+ 1 (c0.5	(60.0	+ 1 (c0.9	(60.2
20		salt	1	ı	2HBr	2HBr	1	i	t	.
	-В3	• <b>.</b>								
25	Z \						2)3	2)3	33	6)3
	CH <sub>2</sub> ),						—ç-(cH₂)₃ Ö	)−Ċ−(CH₂)₃ Ö	_ <u>+</u> ,	-(CH <sub>2</sub> ) <sub>3</sub>
	<b>*</b>	R3					Sio.	Si C		150
30	≥ <b>,</b> 0,}		ETO-C	E10-C	0					
	Œ.		ũ	Ψ̈́	I	I	ů.	ட்	u΄	ц
35		م	01	01	01	03	01	07	ου.	N
		es				-	1		T .	-
		Ar-	4-F-Ph	4-F-Ph	4-F-Ph	4-F-Ph	4-F-Ph	4-F-Ph	4-F-Ph	4-F-Ph
40			4 - F	4 - F	4-F	4 - F	4 - F	4 - F	4 - F	4 - F
		λ5	S	S	လ	SO.	တ	S	လ	S
		<u>-</u>	Z	Z	Z	Z	Z	Z .	Z	Z
45		<u>ج</u>	H <sub>2</sub> N	H2N	H <sub>2</sub> N	H <sub>2</sub> N	H² N	H <sub>2</sub> N	H <sub>2</sub> N	H <sub>2</sub> N
		Ex. 80. •2	က	က	က	တ	വ	വ		9
50	E4	Comp.	F-01	F-02	F-03	F-04	F-05	F-06	F-07	F-08
	<u> </u>	8 o	1	(v.	ا ائد	佐	î.	لد	( t .	,
	Table F	SZ	-	_	_				_	-

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%!:Compound number.
%2:Number of Example used in synthesis of compound.
\*3:Temperature for measurement of angle of rotation.

\*4: Solvent for recrystallization: IPE is diisopropyl ether; IPA, isopropanol; AcOEt, ethyl acetate. 
\*5: NMR (CDC | 3)  $\delta$  (p pm); 1.77~1.95 (1H, m), 1.97~2.02 (2H, m), 2.01~2.39 (1H, m), 2. 
47~2.88 (6H, m), 3.09 (2H, t, J=7.5Hz), 3.56~3.70 (1H, m), 4.80 (2H, s, exchangeable with 020), 7.02~7.12 (3H, m), 7.24 (1H, dd, J=8.8Hz, 1.8Hz), 7.41~7.48 (2H, m), 7.63 (1H, dd, J=8.8Hz, 5.1Hz). 
MS m/e; 441 (M\*+1, 100%). Table F (Cont'd) 

5											(4H, m)	r. s.	7.80~		
10		(6.	C12)		5 (CII2 CI2-E120)	Et)	6	0)			.45~2.61 (4	. •	(2H, m),		
		('C) (Recry. Sol.'3)	82. 5(CII2CI2)		42. 5(CII2	-	50. O(Et20)	43.0(Et20)		1	Ø	-	8~7.74		
15	-) n 4 (	, d	81.0~1	amorphous.4	$41.5 \sim 1$	$40.5\sim1$	49.0 $\sim$ 1	42.0~1		ethvl acetate.	30 (1H, m)	_	m), 7.6		
20		X²Ö ³,			=	H I	1, H	Н 1,		ACOEt.	12~2.	2 (2H, t,	47 (2H,		
25	N-(CH <sub>2</sub> )c-	χ, 'X				H.	4-C1 F			of compound.	. 95 (3H, m) . 3	~	7.27~7.		
30	Ar¹ (CH2)a \ (CH2)b \	в b с	1 2 2				1 2 4	1 2 4				. –	2H, m),		
35	1,4 1,0 2,4	Ar'	- F -	<u>-</u> P	4-F-Ph	4-F-Ph	4-F-Ph	4-F-Ph		used in synthesis of compound.	m):1.73~	.43~3	. 12 (		M+1, 100%).
40		1 Y2					လ			used	(maa) S	(m 'F	7.03~7		$M^+ + 1$
		<b>&gt;</b>					z		ber.	ample	) ()	(2)	D <sub>2</sub> 0)		51 (
45		~	Hah	H <sub>2</sub> N	H <sub>2</sub> N	H <sub>2</sub> N	H <sub>2</sub> N	H <sub>2</sub> N	: Compound number.	of Ex	נים כי	2.70~2.82	exchangeable with D20)	H, m	MS m/e; 451
		Ex. No.•2	4	4	4	4	4	4	unodwo	umber	MRC	.70~	angeabl	36 (2	S m/
50	rable G	Con.	G-0 1	G-05	G-03	G-04	G-02	0-D	*	*2:Number of Example	. 4 2 · . 4 2 · . 5		exch	7.8	Z

		ı	1
5		/. Sol. ³)	0 (EtOH) 0 (EtOH) 0 (EtOH) 0 (EtOH) 0 (EtOH) 0 (EtOH) 0 (EtOH)
10	·	(°C) (Recry. Sol.°3)	$0 \sim 234$ . $0 \sim 212$ . $0 \sim 179$ . $0 \sim 179$ . $0 \sim 148$ . $0 \sim 190$ . $0 \sim 233$ .
15		m. p.	232. 210. 177. 168. 147. 188. 231.
	- \\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	X	
20	27	×	22 - 7 - 22 - 7 - 22 - 7 - 22 - 7 - 22 - 7 - 23 - 7 - 23 - 7 - 23 - 23
<i>25</i>	O -(CH <sub>2</sub> ); N	Υ 5	CH=CH CH2-CH2 CH2-CH2 CH2-CH2 CH2-CH2 CH2 CH2
	/ <sup>Ż</sup> \	ပ	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~
30	2H2)a 3H2)b´	٩	000000000
	\[ \frac{A}{0} \]	ದ	
35	<u>*</u>	Ar'	44444444444444444444444444444444444444
	<u>u</u> .	Υ2	~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~
40		Ϋ́	zzzzzzz
46		Ex. R <sup>1</sup> No. •2	Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z
45		Ex.	44444400
50	Table H	Com.	H-01 H-02 H-03 H-05 H-05 H-06

Compound number.

Number of Example used in synthesis of compound.

Solvent for recrystallization: EtOH is ethanol. Synthesized in the same manner as in Example 5 (1).

		1	
5		. Sol. • ³)	0 (EtOH) 5 (PA) 5 (PA) 6 (PA) 6 (PA) 6 (PA) 0 (PE) 0 (PE) 0 (PE) 0 (PE) 0 (PE) 0 (Standed)
10		(°C) (Recry. Sol.°3)	00 \\ \tau \\ \u \u
15		m. p.	000-030-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-
20		salt	
	\$ <b>&gt;</b>	×.	
25	<sup>1</sup> 2)c —)	ပ	
30	R1-471-411		Ph Ph -Ph -Ph O-Ph -Ph -Ph -4-MeO-Ph Ph Ph
35		Αr	4-F-F-F-F-B - F-F-F-F-F-F-F-F-F-F-F-F-F-F
		Y2	<b>~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~</b>
40		<b>&gt;</b>	ZZZZZZZZZZZZZZZZZ
45		고	Meeeeeeeeeeeeeeeeeeeeeeeeeeeeeeeeeeeee
		Ex. No. • 2	
50	Table I	Con.	-0   8   H2N   1-0   8   Me   H2N   1-1   1-

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%!:Compound number.
%!2:Number of Example used in synthesis of compound.
%2:Number of Example used in synthesis of compound.
%3:Solvent for recrystallization: EtOH is ethanol; PhCH, toluene; IPA, isopropanol;
IPE, diisopropyl ether; AcOEt, ethyl acetate.
% 4:Solvent for crystallization.

5		(°C) (Recry. Sol.°3)	13 4-F-Ph H HCl 184.0~185.5(IPA) 13 4-Cl-Ph H HCl 207.0~208.0(IPA) 13 4-MeO-Ph H HCl 207.0~208.5(IPA) 13 3-F-Ph H HCl 178.5~179.5(IPA) 13 3-F-Ph H HCl 198.0~200.5(IPA) 13 3-CF <sub>3</sub> -Ph H HCl 198.0~200.5(IPA) 13 4-F-Ph H HCl 198.0~139.0(IPA-IPE) 13 4-F-Ph H HCl 138.0~138.0(IPA-IPE) 13 5-CF <sub>3</sub> -Ph H HCl 138.0~138.0(IPA-IPE) Solvent for recrystallization: IPA is isopropanol; IPE, diisopropyl ether.
15	Ar² R4	m. p. (°C)	184. $0\sim1$ 207. $0\sim2$ 207. $0\sim2$ 178. $5\sim1$ 199. $0\sim2$ 196. $5\sim1$ 138. $0\sim1$ 137. $0\sim1$
20		salt	HCI HCI HCI HCI HCI HCI HCI HCI HCI HCI
25	¥	R4	H H H H H M e in synthes
<i>30</i>		Ar <sup>2</sup>	13 4-F-Ph H HCl 184 13 4-Cl-Ph H HCl 207 13 4-MeO-Ph H HCl 207 13 3-F-Ph H HCl 198 13 2-F-Ph H HCl 198 13 2-F-Ph H HCl 198 13 4-F-Ph H HCl 138 Compound number.  Compound number.  Solvent for recrystallization: IPA is isopropano
		Ex. No. *2	13 4-F 13 4-C 13 4-B 13 4-M 13 3-F 13 2-F 13 2-F 13 4-F Compound number. Number of Exampl
40 45	Table J	Com. No. * 3	1-01 1-02 1-03 1-03 1-04 1-05 1-06 1-06 1-07 1-08 *1: Con *2: Nun *3: Sol
50			

		ļ	l	_		3	•	?												·:					
5		. Sol. 3)		O (EtOll-Hex)	5 (Et20)			5 (AcOEt, dec.	5 (Ac0Et)	5 (IPE)	5 (Ac0Et)	5 (Acoet)	O (AcOEt)	5 (Ac0Et)	5 (Ac0Et)	O (AcOEt)	5 (Ac0Et)	O (Ac0Et)	5 (IPE)	O (Et20°6, de	5 (IPE-Ilex)	5 (1PE)	0 (IPE)		5 (IPE-Ilex)
10		('C) (Recry. Sol.' <sup>3</sup> )	5~205.		$5 \sim 145$		5~171.	$0 \sim 176$ .	$5 \sim 188.$	$5 \sim 174$ .	$5 \sim 170.$	$5 \sim 180.$	$\sim 1.8$	$5 \sim 168.$	$0 \sim 155.$	$0 \sim 190.$	$5 \sim 186.$	$0 \sim 184.$	$5 \sim 132$ .	~201.	$5 \sim 01.$	$0 \sim 102.$	$0 \sim 110.$	$\sim 103.$	6~ 79.
15		lt m. p.	. 203.	. 127.	144.	-	170.	170.	187.	173.	169.	179.	_	167.	154.	189.	184.	183.	131.	_	80.	100.	109.	•	78.
20	-Ar² 2*	2 salt	P h _		P h	Ph		Ph	-P h -	1	Ph -	Ph -	Ph -	Ph -	Ph −	- b h –	-Ph -	0-Ph -	Ph -	Ph 2HC	h h	-Ph -	0-P li -	F2-Ph -	1
25	b)d B <sup>2</sup> (CH <sub>2</sub> )eCAri	Z <sup>4</sup> Ar	4	4 - F -	4-F-	7 II 4-F-	4-F-	4-F-1	4-C1	Рh	4 - F - I	4-F-I	4 - F - I	4-F-I	$\overline{}$	4-B r	4 -M e -	4-Me	1	4-F-F	4-C	4-B r	4-MeO	2, 4-	Рh
	(CH <sub>2</sub> ) <sub>4</sub>	e z³,	0		0 10 0 10 10 10 10 10 10 10 10 10 10 10	0		0	Ó	0	0	0	0	0	0	0	0	0	သ ၀		0	0	0	0 0 1	0
30	Ar¹ >(CH <sub>2</sub> );—i	B1-B2	CH2-C	CH2-C	CH2-C	CH2-N	ပ	ပ		ပ	O	Ö		O	CH2-C	CH2-C	CH2-C	CH2-C	CH2-C	ပ	ပ	CH2-C	ပ	CH2-C	CH2-CH
35	1, 0, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1,	כ		<b>Q</b> 1	တင	200	83	α	αI	03	83	р 2	h 2	р 2	ا ا										
40	_	Y'Y2 Ar'	S 4-F-	S 4-F-P	s S	- F - P	S 4-F-P	S 4-F	S 4-F-P	S 4-F	SPh	S 4-Br	S 4-C1-	S 4	S 4-	S 4-	S 4-F-	S 4-	S 4-F-					S 4-F-	
45		<sup>א</sup>	H2N	H <sub>2</sub> N	Z Z	H <sub>2</sub> N	H <sub>2</sub> N	H <sub>2</sub> N	H <sub>2</sub> N	H⁵N	H <sub>2</sub> N	H <sub>2</sub> N	H <sub>2</sub> N	H <sub>2</sub> N	H₂N	Z° T	HeN	H <sub>2</sub> N	H <sub>2</sub> N	Me	M e	M e	M e	ऑ. e	W B
	а Ж	Ex.		1 2.4	۳ <b>۰</b>	1 4 1 4	1 4	1 5	14	14	1 4	14	14	14	14	14	14	14	14	14	14	14	14	14	1.4
50	Table	Com.	0-	r	K-03	0	- 1	0-		0	K-10	-	K-12	Ţ	-	-	1(-16	<del>-</del>	-		K-20	K-21	K-22	?	K-24

5	. Sol. <sup>3</sup> )	7. 0(IPE-Hex) 2. 5(IFE-Hex) 3. 5(IPE-Hex) 3. 6(IPE-Hex) 6. 10(IPE) 7. 0(IPE) 8. 0(IPE) 9. 0(IPE) 9. 0(IPE) 9. 0(IPE) 9. 0(IPE) 9. 4(3 H, m), exchangeable
10	('C) (Recry. Sol.'3)	8
15	salt m. p.	h - 88. C 80. E - 101. E - 109. E - 85. C - 110. C - 116. 0 - 136. 5 - 156. 0 - 156. 0 - 1, 82. (2H,
20	- Ap <sup>2</sup> - 4 - 2	-Me-P F-Ph F-Ph F-Ph F-Ph F-Ph F-Ph F-Ph EtOH, omposed
25 ·	CH <sub>2</sub> )4 B <sup>2</sup> -(CH <sub>2</sub> )e-C B <sup>1</sup> Z <sup>3</sup> ; e Z <sup>3</sup> , Z <sup>4</sup> A r	00000000000000000000000000000000000000
30	Ar1 (CH <sub>2</sub> )c -N	H2-CH H2-CH
<i>35</i>	Y	-Ph 2 2 CF 1-Ph 2 1 CF 1-Ph 2
40	(2 Ar'	N S 4-F-Ph N S 4-F-Ph N S 4-Me-Ph N S 4-Me-Ph N S 3-Br-4-Me-Ph N S 3-Br-4-Me-Ph N S 4-F-Ph N S 8-F-Ph N S
	, ra	Me N S 4 Me N S 4 Me N S 4 Me N S 4 Me N S 9 Me N S 4 He N S 6 He
45	(Cont'd) Ex. F	-25 14 Me N S 4-F-Ph 2 2 0 0 2 1 4 Me N S 4-Cl-Ph 2 2 0 0 2 1 4 Me N S 4-Br-Ph 2 2 0 0 2 1 4 Me N S 4-MeO-Ph 2 2 0 0 2 1 4 Me N S 4-MeO-Ph 2 2 0 0 2 1 4 Me N S 4-F-Ph 2 2 0 0 3 1 4 Me N S 4-F-Ph 2 2 0 0 3 1 4 H N S 4-F-Ph 2 2 0 0 3 1 4 H N S 4-F-Ph 2 2 0 0 3 1 4 H N S 4-F-Ph 2 2 0 0 3 1 4 H N S 4-F-Ph 2 2 0 0 3 1 4 H N S 4-F-Ph 2 2 0 0 3 1 4 H N S 4-F-Ph 2 2 0 0 3 1 4 H N S 4-F-Ph 2 2 0 0 3 1 4 H N S 4-F-Ph 2 2 0 0 3 1 4 H N S 4-F-Ph 2 2 0 0 3 1 4 H N S 4-F-Ph 2 2 0 0 3 1 4 H N S 4-F-Ph 2 2 0 0 3 1 5 4 HeN N S 4-F-Ph 2 1 0 0 3 1 5 4 HeN N S 4-F-Ph 2 1 0 0 3 1 5 4 HeN N S 4-F-Ph 2 1 0 0 3 1 5 4 HeN N S 4-F-Ph 2 1 0 0 3 1 5 4 HeN N S 4-F-Ph 2 1 0 0 3 1 5 4 HeN N S 4-F-Ph 2 1 0 0 3 1 5 4 HeN N S 4-F-Ph 2 1 0 0 3 1 5 4 1 5 4 1 5 4 1 5 4 1 5 4 1 5 4 1 5 4 1 5 4 1 5 4 1 5 4 1 5 4 1 5 4 1 5 4 1 5 4 1 5 4 1 5 4 1 5 4 1 5 4 1 6 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
50	Table K Com.	K-20 K-20 K-20 K-20 K-30

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5		y. Sol. **)	O (AcOEt)	0 (IPE)	5 (Ac0Et)	O (IPE-liex)	O (AcOEt)	O (AcOEt)	O (AcOEt)	O (AcOEt)	O (AcOEt)	5 (AcOEt)	0 (IPE• 1)	O (AcOEt)	5 (Ac0Et)	5 (Ac0Et)			O (Et.0.4)	5 (AcOEt.1)	O (AcOEt • 4)	5 (AcOEt. 1)	5 (AcOEt.1)	_	_	0 (IPE)
10		(°C) (Recry. Sol.**)	~1	$5 \sim 87.$	~17	$\sim 17$	~17	$\sim 16$	~	$\sim 16$	9 1	_		$\sim 15$	_	_	_	$0 \sim 2.15.$	$0 \sim 1.97$ .	$5 \sim 169$ .	$5 \sim 152$ .	$0 \sim 166$ .	$0 \sim 183$ .	~10	~19	0~83.
15		Ë.	148.	85.	175.	168.	176.	139.		163.	164.	131.	151.	151.			166.	216.	195.	168.	169.	165.	182.	100.	190.	82.
		salt	ı	ł	1	ı	ı	ı	ſ	ı	1	ı	ı	ı	ı	ı	١	1	2HC1	2IIC1	21101	21IC1	21IC1	2HC1	211C1	1
20	A A	۳.	王	×	I	Ξ	Ξ	H	Ξ	H	Ξ	Ŧ	Ξ	Η	Ħ	I	Ме	4-F-Ph	X	I	I	Ξ	I	I	I	エ
25	Ar1 (CH <sub>2</sub> )c -N	Ar²	<u>م</u> ا	4 - F - P h	F – P	д <u>г</u>	- Б	ط 1	4 – F – P h	1 - P	ı	-Me0-	1	– Б	3-CF1-Ph	=	1	– P h	4-F-Ph	Ч	4-F-Ph	4-F-Ph	4-F-Ph	4-F-Ph	۵ ۱.	4-C1-Ph
30	≥ <b>,</b> 0,}	O	7	က	2	7		7	7	8	7	7	8	7	0	7	7	7	7	8	7	7	7	0	7	2
35	. <u>e</u>	Ar'			-C1-P	-Br-	-We0-	4-Me-Ph	4	- F - P	- Б	IР	<u>п</u>	<u>ا</u> ل	ΙЬ	d –	ط ا		4-F-Ph	_	4	e 0 –	4-Me-Ph	3-Br-4-Me0-Ph		4-F-Ph
		γι γ <b>؛</b>		S																						ı
40		<b>&gt;</b>	Z	Z	Z	z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	Z	z	Z	Z	z
		<u>ج</u>	Z T	Z H	Z H	Z Ŧ	Z H	H R	Z T	Z T	Z T	Z T	z Ŧ	z E	z E	Z Z	z E	H.	Me	Μe	Me	Me	œ <b>X</b>	e Z	Μe	e ⊠
45	ដ	% Ex.	1 6	16	16	16	16	16	16	16	16	16	16	16	16	16	16	16	1 6	16	1 6	16	16	16	16	16
	Table I	Com.	L-01			L-04		r-06			L-09	L - 10	L - 1 1	L - 12	L-13	L-16	7	L-16	L - 17	L-18	L - 19	L - 20	L - 21	L - 22		L-24

501.**) (IPE) (IPE) (IRE) (AcOEt-Hex** (AcOEt-Hex**)	5. 0 (AcOEt-1) 5. 5 (AcOEt-11ex** 6. 0 (AcOEt-11ex** 7. 0 (IPE-11ex*) 7. 5 (IPE)
00000	الفراقية فراقية
(°C) (Recry. Sol. **) $0 \sim 89.0 \text{ (IPE)} \\ 0 \sim 109.0 \text{ (IPE)} \\ 5 \sim 109.0 \text{ (Ac0Et)} \\ 0 \sim 103.0 \text{ (Ac0Et)} \\ 0 \sim 201.5 \text{ (Ac0Et)}$	0~205 0~163 0~105 0~116 5~136
B B B B B B B B B B B B B B B B B B B	1 203. 1 162. 1 99. 1 15.
salt - 2MCL 2MCL 2MCL	2110
м ж ж ж ж ж ж ж ж ж ж ж ж ж ж ж ж ж ж ж	в н н н ж
H <sub>2</sub> )c -N  -Br-Ph -ReO-Ph -F-Ph -CF <sub>2</sub> -Ph	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
C Ar Ar Ar 22 3 - 2 2 3 - 2 3 - 2 3 - 2 3 - 2 5	44044
A	4 4 - F - P h 4 - F - P h 7 - F - P h 7 - F - P h
<ul> <li>5</li></ul>	zzzzz
	L-31 16 Me L-32 16 H L-33 16 H L-34 16 Ph L-35 16 MeHN
(Cont'd)  No.** No.**	16 16 16
Table L (6  Com. No.:  L-25 L-25 L-29 L-29	1   1   1   1   1   1   1   1   1   1

\* 1 : Compound number.
\* 2 : Number of Example used in synthesis of compound.
\* 3 : Solvent for recrystallization: AcOEt is ethyl acetate; IPE, diisopropyl ether;
Hex, hexane; EtOH, ethanol; Et,O, diethyl ether.
\* 4 : Solvent for crystallization.

Test Example: Receptor Binding Experiment

### 1. Dopamine D<sub>4</sub> receptor binding experiment

As a receptor preparation, Chinese hamster ovary (CHO) cell membranes where human D<sub>4.2</sub> receptor was expressed were used.

As [3H]-labeled ligand, [3H]-spiperone was used.

The binding reaction using the [<sup>3</sup>H]-labeled ligand was carried out in the following manner as described in Eur. J. Pharmacol., <u>233</u>, 173 (1993).

Human D<sub>4.2</sub> receptor binding test: CHO cell membranes where human D<sub>4.2</sub> receptor was expressed, [<sup>3</sup>H]-spiperone (0.5 nM) and a test drug were reacted at 27°C for 2 hours in 50 mM Tris-HCl buffer, pH 7.4 containing 5 mM EDTA, 1.5 mM calcium chloride, 5 mM potassium chloride and 120 mM sodium chloride.

After the reaction, the sample was filtered under suction through a glass filter (GF/B), and the radioactivity of the filter paper was determined in a liquid scintillation spectrometer.

The binding of [<sup>3</sup>H]-spiperone in the presence of 10 µM haloperidol was assumed to be non-specific binding, and the difference between the total binding and the non-specific binding was assumed to be specific binding. By reacting [<sup>3</sup>H]-spiperone at a predetermined concentration with a test drug at varying concentrations under the conditions described above, an inhibition curve was obtained, and from this inhibition curve, the concentration (IC<sub>50</sub>) of the test drug at which 50 % of the [<sup>3</sup>H]-spiperone binding was inhibited was determined. The results are shown in Table M.

2. Dopamine D<sub>2</sub> receptor binding experiment

As a receptor preparation, rat striatum membranes were used.

As [3H]-labeled ligand, [3H]-radiopride was used.

The binding reaction using the [<sup>3</sup>H]-labeled ligand was carried out in the following manner as described in Mol. Pharmacol., <u>43</u>, 749 (1993).

The preparation of the receptor preparation: Rat striatum was homogenized in 50 mM Tris-HCl buffer, pH 7.4 and centrifuged at  $48,000 \times g$  and the residue was washed once with Tris-HCl buffer. The residue was suspended in 50 mM Tris-HCl buffer, pH 7.4 containing 120 mM sodium chloride, 5 mM potassium chloride, 2 mM calcium chloride and 1 mM magnesium chloride and used as the membrane preparation.

Dopamine D<sub>2</sub> receptor binding experiment: The membrane preparation (0.5 mg protein/ml), [<sup>3</sup>H]-raclopride (1 nM) and a test drug were reacted at 25 °C for 1 hour.

After the reaction, the sample was filtered under suction through a glass filter (GF/B), and the radioactivity of the filter paper was determined in a liquid scintillation spectrometer.

The binding of [<sup>3</sup>H]-raclopride in the case of reaction in the presence of 10 μM haloperidol was assumed to be non-specific binding, and the difference between the total binding and the non-specific binding was assumed to be specific binding. By reacting [<sup>3</sup>H]-raclopride at a predetermined concentration with a test drug at varying concentrations under the conditions described above, an inhibition curve was obtained, and from this inhibition curve, the concentration (IC<sub>50</sub>) of the test drug at which 50 % of the [<sup>3</sup>H]-raclopride binding was inhibited was determined. The results are shown in Table M.

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Table M

5		I C so	(nM)
	Compound	D.	D <sub>2</sub>
10	B - 1 9 C - 0 2 C - 0 3 D - 0 2 D - 0 6	55. 9 81. 1 29. 2 6. 58 38. 5	689.3 >1000 756.5 126.2 298.4
15	D - 0 9 D - 1 3 D - 1 5 E - 0 2	32.0 12.6 4.13 10.5	170.7 129.2 61.4 351.1
20	E - 0 6 E - 1 0 E - 1 1 F - 0 5 F - 0 7 H - 0 2	97.7 13.9 7.22 6.58 11.8 81.1	>1000 97.7 37.7 115.0 220.5
<b>25</b>	H - 0 2 H - 0 3 H - 0 4 H - 0 7 H - 0 8 K - 0 1	81.1 61.4 46.4 89.0 46.4 7.92	>1000  >1000  225.7  >1000  475.1  247.7
30	K - 0 4 K - 0 8 K - 0 9 K - 1 0 K - 1 5	46. 4 29. 2 42. 3 8. 70 35. 1	>1000 >1000 689.3 200.9 >1000
35	K - 1 6 K - 1 8 K - 1 9 K - 2 0	9.55 20.1 8.70 5.46	521.4 >1000 129.2 >1000
40	K - 2 1 K - 2 2 K - 2 3 K - 2 4 K - 2 5	11.5 38.5 11.5 5.99 5.46	>1000 >1000 >1000 432.9 521.4 32.0 26.6
45	K - 2 4 K - 2 5 K - 2 6 K - 2 7 K - 2 8 K - 2 9 K - 3 0	5. 99 5. 46 4. 53 4. 93 2. 36 2. 15	432.9 521.4 32.0 26.6 67.3 24.2 225.7

-To be cont'd-

*55* 

Table M (Cont'd)

5	Compound	I C 50	(nM)
	Compound	· D4	D 2
10	K - 3 1 K - 3 2 K - 3 3 K - 3 4 K - 3 5	0.705 12.6 2.36 20.1	271.9 >1000 117.7 247.7
15	K - 3 5 K - 3 6 K - 3 7 L - 0 1 L - 0 2 L - 0 3	32. 0 3. 43 10. 5 2. 85 38. 5 22. 1	205.7 73.9 61.4 225.7 394.4 628.0
20	L - 0 4 L - 0 5 L - 0 6 L - 0 7	13.9 18.3 4.13 22.1	830. 2 >1000 689. 3 1000
25	$   \begin{array}{c cccc}     L & - & 0 & 8 \\     L & - & 1 & 0 \\     L & - & 1 & 1 \\     L & - & 1 & 2 \\     L & - & 1 & 3   \end{array} $	73.9 29.2 2.85 2.36 24.2	>1000 756.5 689.3 628.0 298.4
30	L - 1 4 L - 1 5 L - 1 7 L - 1 8	3. 76 7. 92 12. 6 9. 55	1000 >1000 >1000 1000
35	$   \begin{array}{c cccc}     L & - & 1 & 9 \\     L & - & 2 & 0 \\     L & - & 2 & 1 \\     L & - & 2 & 2 \\     L & - & 2 & 3   \end{array} $	16.7 7.22 2.60 13.9 3.13	689.3 1000 572.2 >1000 >1000
40	L - 2 4 L - 2 5 L - 2 6 L - 2 7	11.5 29.2 16.7 1.96 5.99	> 1 0 0 0 > 1 0 0 0 > 1 0 0 0 > 1 0 0 0 > 1 0 0 0
45	L - 2 8 L - 2 9 L - 3 0 L - 3 1 L - 3 2 L - 3 3	10.5 2.60 16.7 6.58	689.3 >1000 >1000 >1000
50	L - 3 3 L - 3 5 clozapine	3. 43 2. 15 130. 0	>1000 756.5 394.4

## Industrial Applicability

The compounds of the present invention show an excellent affinity for dopamine D<sub>4</sub> receptor while having a low affinity for dopamine D<sub>2</sub> receptor, thus demonstrating excellent separability.

Therefore, the compounds of the present invention are useful as an agent for prevention and treatment of diseases such as problematic behaviors accompanying schizophrenia, cerebrovascular disease and senile dementia and as an agent not causing extrapyramidal disorder as side effects.

### Claims

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1. A thiazole derivative represented by formula (I)

$$R^{1} \stackrel{Y^{1}}{\longleftrightarrow} Ar^{1}$$

$$R^{2}$$

$$(1)$$

wherein  $Ar^1$  represents a substituted or unsubstituted phenyl group or a thienyl group,  $Y^1$  and  $Y^2$  are different and each represents a nitrogen atom or a sulfur atom,  $R^1$  represents a hydrogen atom, a  $C_1$  to  $C_5$  alkyl group, a phenyl group, or an amino group unsubstituted or mono- or di-substituted with a  $C_1$  to  $C_5$  alkyl group;  $R^2$  represents a group represented by formula (i):

$$(CH_2)_{b}$$
 $N-R^3$ 
 $(i)$ 

wherein a is an integer of 1 to 3, b is 2 or 3; R<sup>3</sup> represents:

- (1) a hydrogen atom, a substituted or unsubstituted  $C_1$  to  $C_7$  alkyl group, a substituted or unsubstituted  $C_3$  to  $C_7$  alkenyl group, a  $C_3$  to  $C_7$  alkynyl group or a  $C_2$  to  $C_7$  alkoxycarbonyl group,
- (2) a group represented by the formula:

wherein c is an integer of 1 to 5,  $Ar^2$  represents a substituted or unsubstituted phenyl group or a thienyl group,  $Z^1$  and  $Z^2$  are the same or different and each represents a  $C_1$  to  $C_5$  alkoxy group or they are combined to form an oxo group or a  $C_2$  to  $C_3$  alkylenedioxy group,

(3) a group represented by the formula:

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$$-(CH_2)_c-N$$

$$X^2$$

wherein c has the same meaning as defined above,  $X^1$  and  $X^2$  are the same or different and each represents a hydrogen atom, a halogen atom, a  $C_1$  to  $C_5$  alkoxy group or a hydroxyl group;

(4) a group represented by the formula:

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wherein c,  $X^1$  and  $X^2$  have the same meaning as defined above,  $Y^3$  represents N or CH,  $Y^4$  represents an oxygen atom, a sulfur atom or NH; or

(5) a group represented by the formula:

wherein c,  $X^1$  and  $X^2$  have the same meaning as defined above, and  $Y^5$  represents  $CH_2$ - $CH_2$ , CH=CH,  $CH_2$  or NH;

a group represented by formula (ii):

$$-(CH_2)_c - N$$
 $B^2 - B^3 - Ar^2$  (ii)

wherein c and  $Ar^2$  have the same meaning as defined above, d is 1 or 2,  $B^1-B^2$  represents  $CH_2-CH$ , CH=C or  $CH_2-N$ ,  $B^3$  is a group represented by the formula:

wherein e is 0 or 1,  $Z^3$  and  $Z^4$  both represent a hydrogen atom or are the same or different and each represents a  $C_1$  to  $C_5$  alkoxy group or they are combined to form an oxo group, a methylene group or a  $C_2$  to  $C_3$  alkylenedioxy group, or

a group represented by formula (iii):

$$-(CH_2)_c-N$$

$$R^4$$
(iii)

wherein c and  $Ar^2$  have the same meaning as defined above,  $R^4$  represents a hydrogen atom, a  $C_1$  to  $C_5$  alkyl group or a substituted or unsubstituted phenyl group, or a pharmaceutically acceptable salt thereof.

- 25 2. The compound of formula (I) according to claim 1, wherein Y1 is a nitrogen atom, and Y2 is a sulfur atom.
  - 3. A thiazole derivative represented by formula (I-i-1):

$$R^{1} \xrightarrow{Y^{1}} Ar^{1}$$

$$(CH_{2})_{a}$$

$$N-R^{5}$$

$$(CH_{2})_{b}$$

- wherein Ar<sup>1</sup>, Y<sup>1</sup>, Y<sup>2</sup>, R<sup>1</sup>, a and b have the same meaning as in claim 1; R<sup>5</sup> is a hydrogen atom, a substituted or unsubstituted C<sub>1</sub> to C<sub>7</sub> alkyl group, a substituted or unsubstituted C<sub>3</sub> to C<sub>7</sub> alkenyl group, a C<sub>3</sub> to C<sub>7</sub> alkynyl group or a C<sub>2</sub> to C<sub>7</sub> alkoxycarbonyl group, or a pharmaceutically acceptable salt thereof.
- 4. The compound of formula (I-i-1) according to claim 3, wherein Ar¹ is a phenyl group substituted with 1 or 2 groups selected from a halogen atom and a C₁ to C₅ alkoxy group, or a phenyl group, Y¹ is a nitrogen atom, Y² is a sulfur atom, R¹ is a hydrogen atom, a C₁ to C₅ alkyl group, an amino group or a C₁ to C₅ monoalkylamino group, R⁵ is a C₁ to C₆ alkyl group substituted at the terminal with 1 or 2 groups selected from "a phenyl group substituted with 1 or 2 groups selected from a halogen atom and a C₁ to C₅ alkoxy group, and a phenyl group substituted with 1 or 2 groups selected from a phenyl group substituted with 1 or 2 groups selected from a halogen atom and a C₁ to C₅ alkoxy group, and a phenyl group substituted with 1 or 2 groups selected from a halogen atom and a C₁ to C₅ alkoxy group, and a phenyl group", or a C₂ to C₂ alkoxycarbonyl group.
  - 5. A thiazole derivative represented by formula (I-i-2):

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$$R^{1}$$
 $(CH_{2})$ 
 $N-(CH_{2})$ 
 $CH_{2}$ 
 $CH_{2}$ 

wherein  $Ar^1$ ,  $Ar^2$ ,  $Y^1$ ,  $Y^2$ ,  $R^1$ , a, b, c,  $Z^1$  and  $Z^2$  have the same meaning as in claim 1, or a pharmaceutically acceptable salt thereof.

- 6. The compound of formula (I-i-2) according to claim 5, wherein Ar¹ and Ar² are the same or different and each represents a phenyl group unsubstituted or substituted with 1 or 2 halogen atoms, Y¹ is a nitrogen atom, Y² is a sulfur atom, R¹ is a hydrogen atom, a C₁ to C₅ alkyl group, an amino group or a C₁ to C₅ monoalkylamino group, and Z¹ and Z² are combined to form an oxo group.
- 7. A thiazole derivative represented by formula (I-i-4):

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$$R^{1} \xrightarrow{\text{Y}^{2}} A r^{1}$$

$$(C H_{2}) a \qquad Y^{3}$$

$$N - (C H_{2}) c - C$$

$$X^{2}$$

$$(C H_{2}) b \qquad (I - i - 4)$$

wherein  $Ar^1$ ,  $Y^1$ ,  $Y^2$ ,  $Y^3$ ,  $Y^4$ ,  $R^1$ , a, b, c,  $X^1$  and  $X^2$  have the same meaning as in claim 1, or a pharmaceutically acceptable salt thereof.

- 8. The compound of formula (I-i-4) according to claim 7, wherein Ar<sup>1</sup> is a phenyl group unsubstituted or substituted with 1 or 2 halogen atoms, Y<sup>1</sup> is a nitrogen atom, Y<sup>2</sup> is a sulfur atom, and R<sup>1</sup> is a hydrogen atom, a C<sub>1</sub> to C<sub>5</sub> alkyl group, an amino group or a C<sub>1</sub> to C<sub>5</sub> monoalkylamino group.
- 9. A thiazole derivative represented by formula (I-ii):

$$R^{1}$$
 $Y^{1}$ 
 $Ar^{1}$ 
 $(CH_{2})_{c}$ 
 $(CH_{2})_{d}$ 
 $B^{2}-B^{3}-Ar^{2}$ 

wherein  $Ar^1$ ,  $Ar^2$ ,  $Y^1$ ,  $Y^2$ ,  $R^1$ , c, d,  $B^1$ ,  $B^2$  and  $B^3$  have the same meaning as in claim 1, or a pharmaceutically acceptable salt thereof.

10. The compound of formula (I-ii) according to claim 9, wherein Ar<sup>1</sup> and Ar<sup>2</sup> are the same or different and each represents a phenyl group substituted with 1 or 2 groups selected arbitrarily from a halogen atom, a C<sub>1</sub> to C<sub>5</sub> alkyl group, a C<sub>1</sub> to C<sub>5</sub> alkoxy group, a hydroxyl group and a trifluoromethyl group, or a phenyl group, Y<sup>1</sup> is a nitrogen atom, Y<sup>2</sup>

is a sulfur atom, and  $R^1$  is a hydrogen atom, a  $C_1$  to  $C_5$  alkyl group, an amino group or a  $C_1$  to  $C_5$  monoalkylamino group.

- 11. The compound of formula (I-ii) according to claim 9, wherein Ar<sup>1</sup> and Ar<sup>2</sup> are the same or different and each represents a phenyl group substituted with 1 or 2 groups selected from a halogen atom and a C<sub>1</sub> to C<sub>5</sub> alkoxy group, or a phenyl group, Y<sup>1</sup> is a nitrogen atom, Y<sup>2</sup> is a sulfur atom, c is 2 or 3, B<sup>1</sup>-B<sup>2</sup> is CH<sub>2</sub>-CH, B<sup>3</sup> is CO, and R<sup>1</sup> is a hydrogen atom, a methyl group, an amino group or a methylamino group.
- 12. A thiazole derivative represented by formula (I-iii):

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$$R^{1}$$
 $Y^{1}$ 
 $Ar^{1}$ 
 $(I-iii)$ 
 $Ar^{2}$ 
 $(CH_{2}) \in -N$ 
 $R^{4}$ 

wherein  $Ar^1$ ,  $Ar^2$ ,  $Y^1$ ,  $Y^2$ ,  $R^1$ ,  $R^4$  and c have the same meaning as in claim 1, or a pharmaceutically acceptable salt thereof.

- 13. The compound of formula (I-iii) according to claim 12, wherein Ar<sup>1</sup> and Ar<sup>2</sup> are the same or different and each represents a phenyl group substituted with 1 or 2 groups selected from a halogen atom, a C<sub>1</sub> to C<sub>5</sub> alkyl group, a C<sub>1</sub> to C<sub>5</sub> alkoxy group, a hydroxyl group and a trifluoromethyl group, or a phenyl group, Y<sup>1</sup> is a nitrogen atom, Y<sup>2</sup> is a sulfur atom, and R<sup>1</sup> is a hydrogen atom, a C<sub>1</sub> to C<sub>5</sub> alkyl group, an amino group or a C<sub>1</sub> to C<sub>5</sub> monoalkylamino group.
- 30 14. The compound of formula (I-iii) according to claim 12, wherein Ar<sup>1</sup> and Ar<sup>2</sup> are the same or different and each represents a phenyl group substituted with 1 or 2 groups selected from a halogen atom and a C<sub>1</sub> to C<sub>5</sub> alkoxy group, or a phenyl group,
  - $Y^1$  is a nitrogen atom,  $Y^2$  is a sulfur atom, c is 2 or 3,  $R^1$  is a hydrogen atom, a methyl group, an amino group or a methylamino group, and  $R^4$  is a hydrogen atom, a  $C_1$  to  $C_5$  alkyl group, a phenyl group substituted with a halogen atom, or a phenyl group.

## INTERNATIONAL SEARCH REPORT International application No. PCT/JP96/00763 CLASSIFICATION OF SUBJECT MATTER Int. C16 C07D417/04, 06, 14, A61K31/425, 445, 495 According to International Patent Classification (IPC) or to both national classification and IPC FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) Int. C16 C07D417/04, 06, 14, A61K31/425, 445, 495 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) CAS ONLINE C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. Category\* 1 - 14JP, 7-258252, A (Meiji Seika Kaisha, Ltd.), October 9, 1995 (09. 10. 95), P,A Full descriptions (Family: none) 1 - 14JP, 7-2850, A (Adir et Co.), January 6, 1995 (06. 01. 95) Α Full descriptions & EP, 613898, A1 & US, 5387586, A & FR, 2702214, A & CA, 2116881, A & AU, 9457547, A & ZA, 9401541, A & NZ, 260028, A 1 - 14JP, 63-243079, A (Sankyo Co., Ltd.), Α October 7, 1988 (07. 10. 88), Full descriptions (Family: none) JP, 6-279413, A (Fujisawa Pharmaceutical Co., 1 - 14Α Ltd.). October 4, 1994 (04. 10. 94), Full descriptions (Family: none) JP, 5-345772, A (Fujisawa Pharmaceutical Co., 1 - 14X Further documents are listed in the continuation of Box C. See patent family annex. later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention Special categories of cited documents: document defining the general state of the art which is not considered to be of particular relevance "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "O" document referring to an oral disclosure, use, exhibition or other document published prior to the international filing date but later than the priority date claimed "A" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report June 3, 1996 (03. 06. 96) June 11, 1996 (11. 06. 96) Authorized officer Name and mailing address of the ISA/ Japanese Patent Office Facsimile No. Telephone No.

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International application No.

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